



Annual Users' Conference

**ADVANCING RADIATION SAFETY.
EMPOWERING PROGRESS.**

M Resort, Henderson, NV | June 15 – June 18



MIRION
TECHNOLOGIES

*Advancing Radiation Safety.
Empowering Progress.*

© 2026 Mirion Technologies. All rights reserved.

A Defensible Framework for Radionuclidic Purity and Quantification Gamma Spectroscopy, Uncertainty, and Improving Time to Product Verification

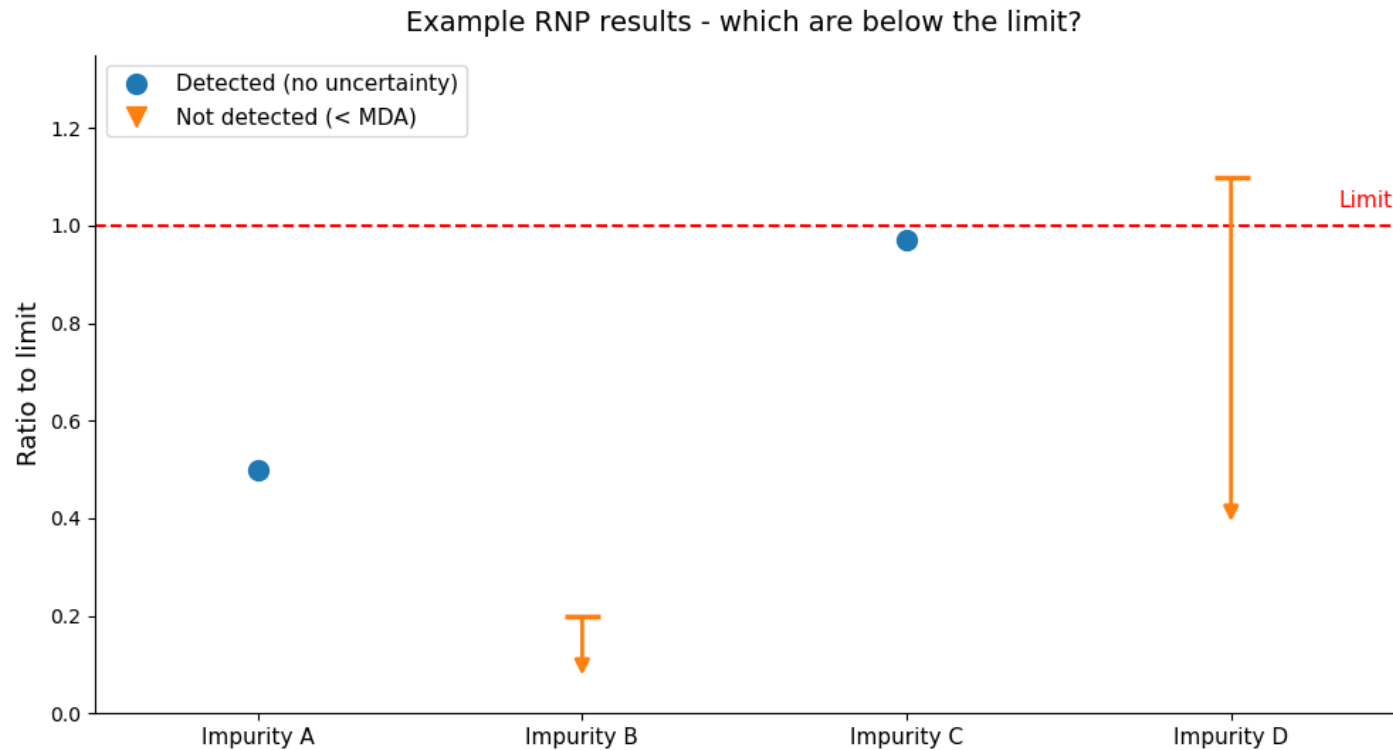
Henrik Persson
Principal Research Scientist

Mirion Connect | Annual Users' Conference 2026

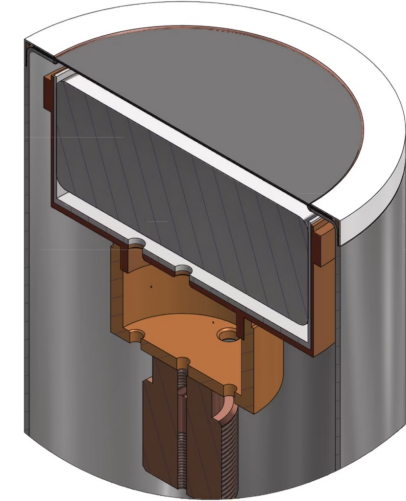
Henderson, NV

Introduction

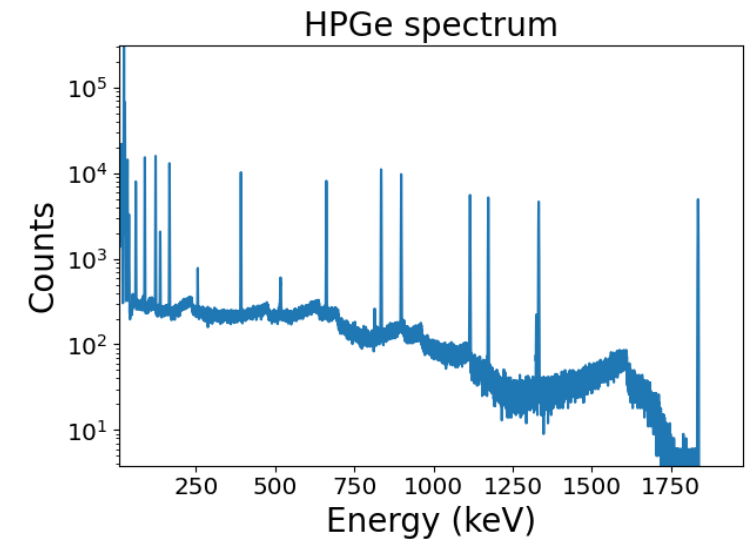
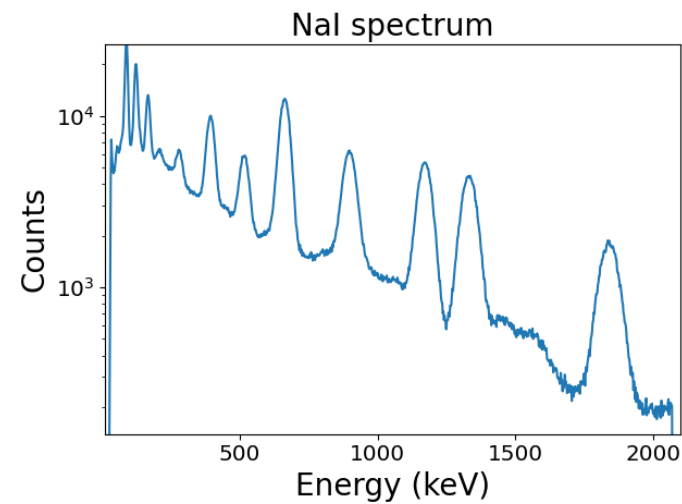
- *Need for a way to calculate RNP within Mirion's software*
- *What's the state-of-the art and can we improve it?*
- *Need for a physically interpretable quantity*



Detector and software fit for purpose



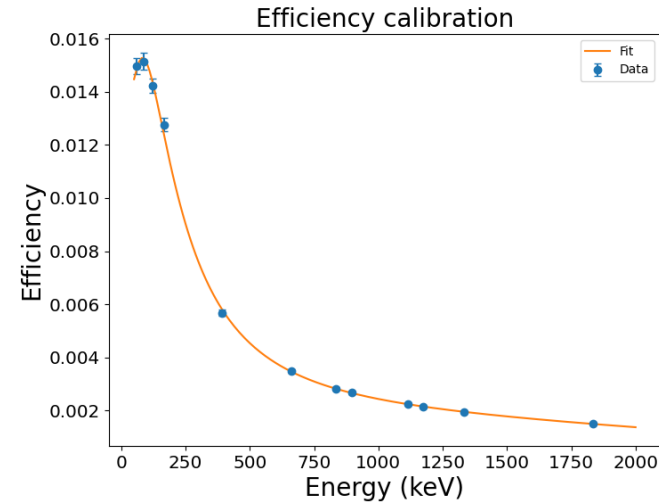
Activity



Making quality measurements in gamma spectrometry

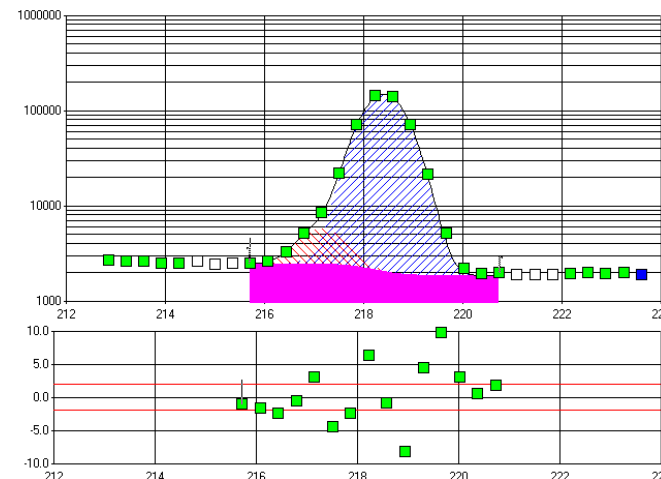
“A MEASUREMENT WITHOUT UNCERTAINTY IS NOTHING”

- *Efficiency calibration* ~ 1.5 – 2%
- *Peak Area calculation* ~ 0.5 – 60%
- *Radionuclide decay data* ~ 0.5 – 30%
- *Activity calculation and interference correction*
- *Total uncertainty about* $\geq 2\%$



¹⁷⁷Lu - Decay data

Data	Emissions	Tools	Radioactive chain	Scheme
Emissions				
Emissions (11 lines) sorted by increasing energy				
Energy (keV)	Intensity (%)	Type	Origin*	Levels
				Start* End*
8.9268 (-)	3.12 (6)	X _L	Hf	
54.612 (-)	1.555 (27)	X _{Kα2}	Hf	
55.7909 (-)	2.72 (5)	X _{Kα1}	Hf	
63.292 (-)	0.898 (21)	X _{Kβ1}	Hf	
65.1427 (-)	0.240 (7)	X _{Kβ2}	Hf	
71.6425 (6)	0.1716 (14)	γ	Hf-177	3 2
112.95005 (36)	6.223 (32)	γ	Hf-177	1 0
136.7245 (5)	0.04731 (44)	γ	Hf-177	2 1
208.3661 (2)	10.425 (35)	γ	Hf-177	3 1
249.6742 (6)	0.2007 (12)	γ	Hf-177	2 0
321.3159 (6)	0.2096 (14)	γ	Hf-177	3 0



Traceability

“ONE CAN DO NON-TRACEABLE MEASUREMENTS AND BE RIGHT; ONE CAN DO TRACEABLE MEASUREMENTS AND BE WRONG”

- *Unbroken chain of measurements back to the SI unit*
- *Direct comparison of radionuclide with traceable activity*
 - *Dose calibrator*
 - *Gamma spec calibration with same radionuclide*
- *Efficiency calibration using a fitted function with approved radionuclide decay data.*
 - *Gamma spec for a different radionuclide than used for calibration*



Radionuclidic Purity Measurements



Objective

Determine if the activities of a set of radionuclide impurities are below a percent limit of the primary radionuclide activity.

This activity ratio is called the Radionuclidic Purity.



Measurement

For impurity radionuclides: Gamma spectrometry (or potentially Alpha Spec, Mass Spec, or LCS)

For primary radionuclides: Gamma spectrometry or other



Easy, right?

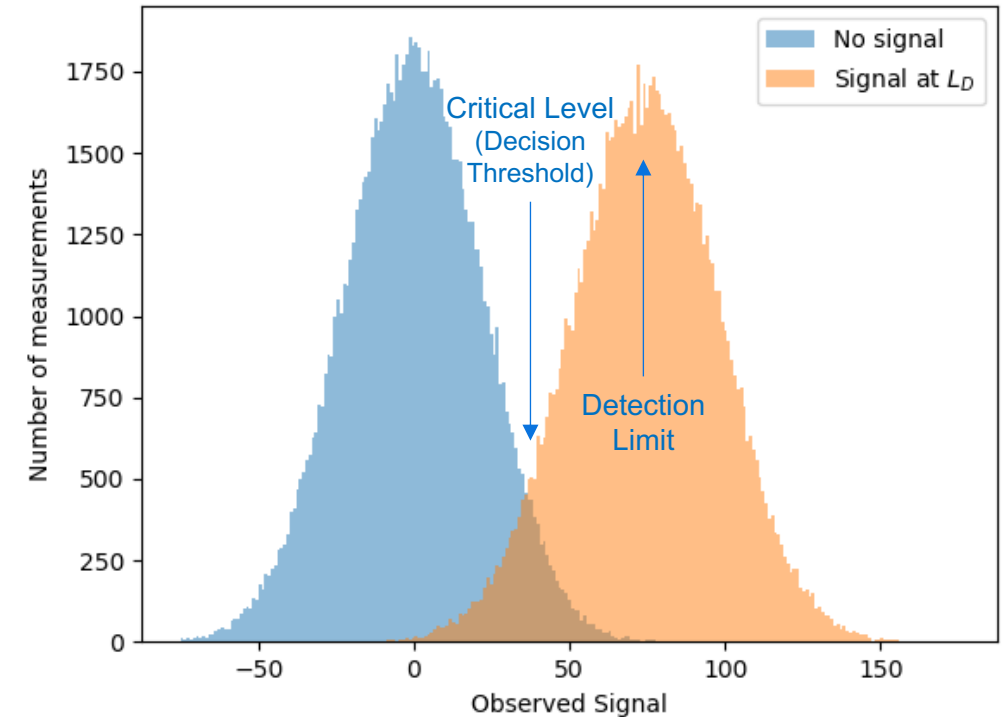
Just divide the activities, but what about the uncertainties?

Activity measurements have uncertainty – so how certain is our Radionuclidic Purity calculation?

And what to do when the impurity isn't detected?

What's the right question that we want to answer

- *Currie and ISO11929 Minimum Detectable Activity approach answers the questions:*
 - *Is the measured signal large enough that we are 95% sure that it is not consistent with 0? (Critical level or decision threshold)*
 - *Given a background measurement, how large does the activity need to be that we get a signal above the critical level 95% of the time?*
- *For Radionuclidic purity measurements it is a different question:*
 - *Is the signal small enough that we are 95% sure that it is below the percent limit?*



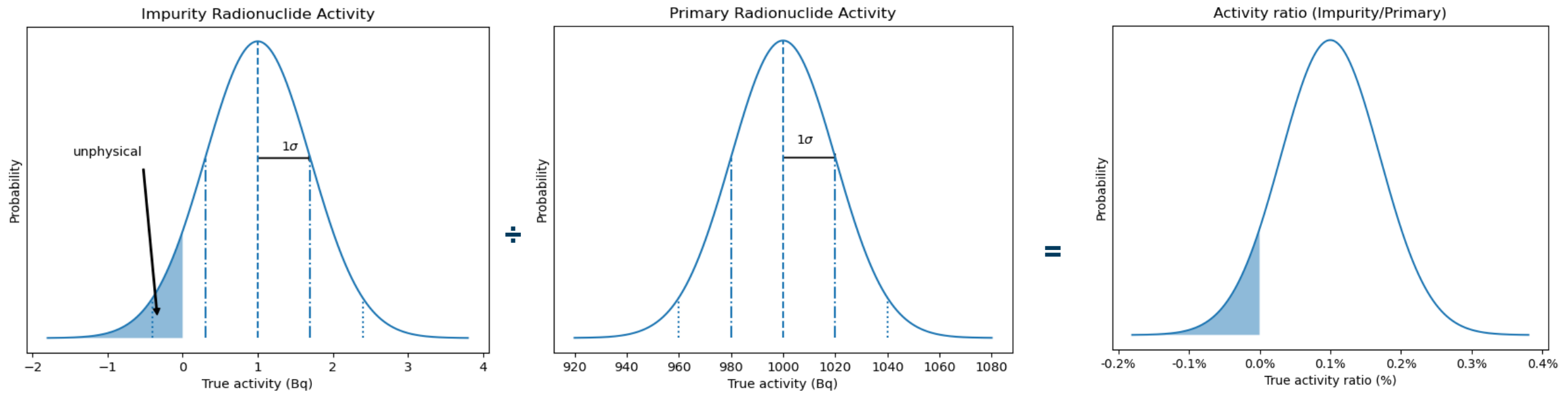
A New Algorithm: Determining a ratio including uncertainties

Consider a measurement of an impurity radionuclide and a primary radionuclide, each with an activity and activity uncertainty:

- The uncertainties of the activity measurements are normally distributed
- The measured value is the most likely value
- 68% probability that the true value is within the $\pm 1\sigma$ uncertainty of the measured value

Since the true value for the activities is not known, the true value of the impurity-to-primary activity ratio is not known either.

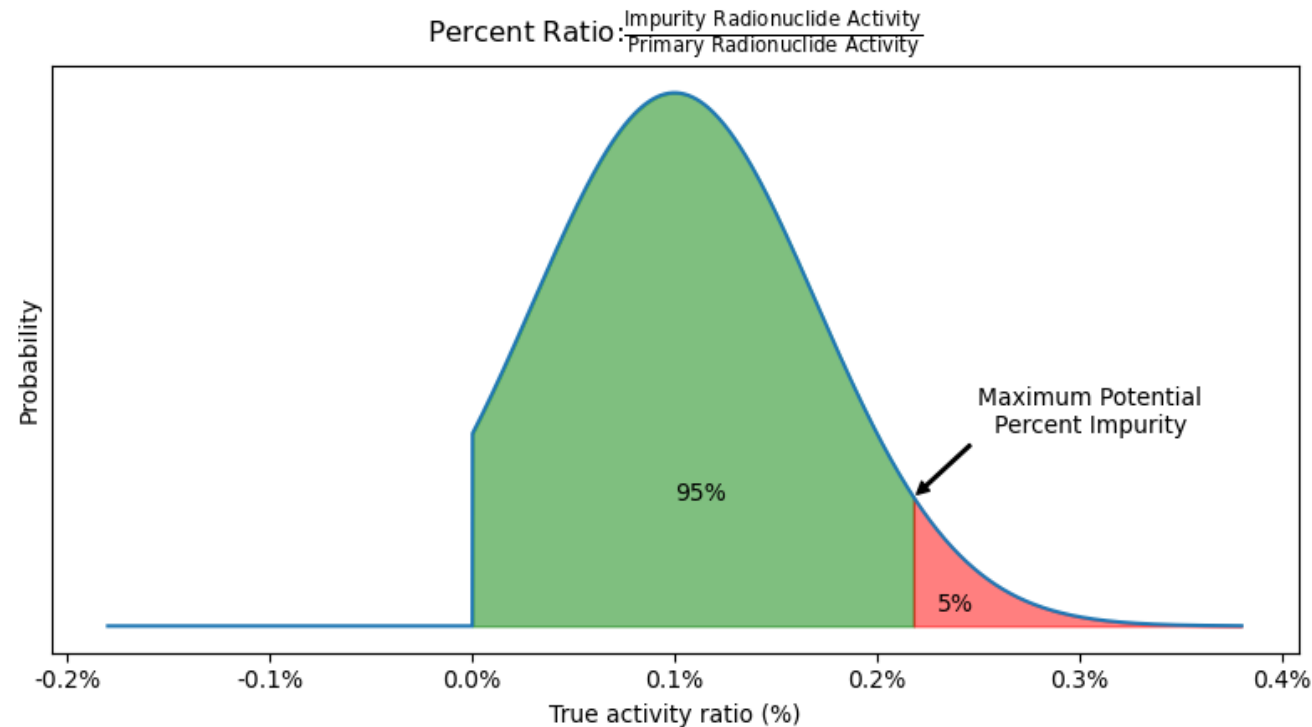
That said, it is known that the true radionuclide activity cannot be negative - although one may measure a negative activity.



A New Algorithm: Determining a ratio including uncertainties

The probability distribution of ratio of the two activity measurements provides a range of potential values for the true impurity ratio:

- The most likely value of the true impurity ratio is the calculated ratio of the measured activity values
- The possible true values of the ratio follows the probability distribution, which can be greater than the calculated ratio



Introducing the Maximum Potential Percent Impurity (MPPI) Value

- An impurity ratio value that is greater than the true activity ratio with 95%* confidence
 - * This is the $1 - \alpha$ confidence, which can be specified
- If the MPPI is less than or equal to a maximum impurity percentage, one can conclude that the impurity activity is less than this limit with at least 95% confidence.

Report results

ACCEPTABLE RESULTS

Analysis Report for

Sample ID 12345

10/4/2024

4:22:44PM

Page 2 of 2

QA Measurement of Lu-177 Production

Radionuclide Impurity Report

MPPI Activity Reference:

Activity of Primary Radionuclide only

Alpha Confidence:

5.000 %

Nuclide Library:

LU177_INDIRECT.NLB

Reference Date:

10/4/2024 4:16:03PM

Radionuclide	Impurity Analysis Category	Activity (kBq/units)	Activity Uncertainty at 1.0 sigma	MDA / Reference Activity	Maximum Potential Percent Impurity	Percent Impurity Limit
Lu-177	Primary	4.547E+02	2.14E+00%	-----	-----	-----
Yb-169	Impurity	-----	-----	0.012%	0.005%	0.010%
Yb-175	Impurity	-----	-----	0.002%	0.001%	0.100%
Sum of Impurities :					0.006%	0.100%

>> Sample analysis results are below the specified radionuclide impurity limits at reference time 10/4/2024 4:16:03PM.

>> Minimum Radionuclidic Purity :

99.994%

The maximum potential percent impurity (MPPI) is the greatest relative percent activity of the impurity compared to the activity reference at the alpha confidence for this measurement, taking into account their respective uncertainties. There is a 95.00% probability that the true impurity percent is at or below the MPPI.

HIGH IMPURITY RESULT

10/4/2024

4:35:42PM

Page 2 of 2

Analysis Report for

Sample ID 12346

Impurity analysis at acquisition time and two weeks later

Radionuclide Impurity Report

MPPI Activity Reference:

Activity of Primary Radionuclide only

Alpha Confidence:

5.000 %

Nuclide Library:

LU177_INDIRECT.NLB

Reference Date:

10/18/2024 4:28:07PM

Radionuclide	Impurity Analysis Category	Activity (kBq/units)	Activity Uncertainty at 1.0 sigma	MDA / Reference Activity	Maximum Potential Percent Impurity	Percent Impurity Limit
Lu-177	Primary	1.055E+02	2.14E+00%	-----	-----	-----
Yb-169	Impurity	-----	-----	0.037%	0.016%	0.010%
Yb-175	Impurity	-----	-----	8.86E-04%	4.60E-04%	0.100%
Sum of Impurities :					0.017%	0.100%

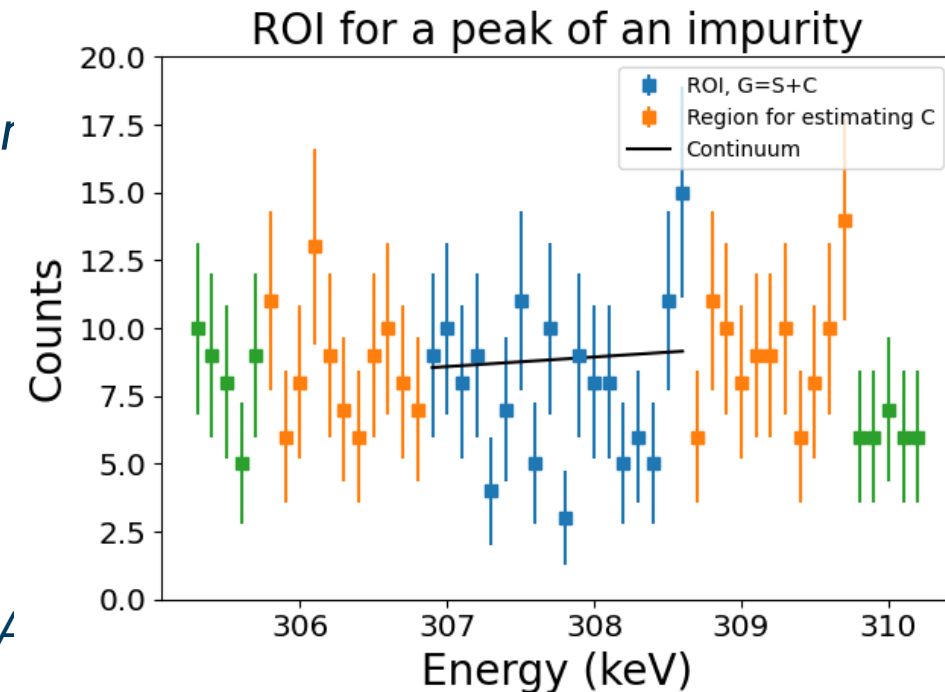
>> Minimum Radionuclidic Purity :

99.983%

The maximum potential percent impurity (MPPI) is the greatest relative percent activity of the impurity compared to the activity reference at the alpha confidence for this measurement, taking into account their respective uncertainties. There is a 95.00% probability that the true impurity percent is at or below the MPPI.

Determining Radionuclidic Impurity Ratio When Impurity Activity is Not Detected

- Apex-Gamma can always calculate an activity and an MDA even when the radionuclide has not been detected.
- Can the MDA be used to report an Impurity Ratio?
 - An activity at the value of the MDA will have a 95% probability to result in a detectable signal
 - The MDA is conservative when the impurity is not present
 - If the impurity activity is detected in the measurement, then the MDA cannot be used.
- The MPPI algorithm can be used for both detected impurity activity and not detected activity.



Peak Area (counts)	Unc (counts)	L_C (counts)	L_D (counts)
-16.75	16.56	28.1	58.7

*That's great!
but does it work?*



Let's try it on measurements



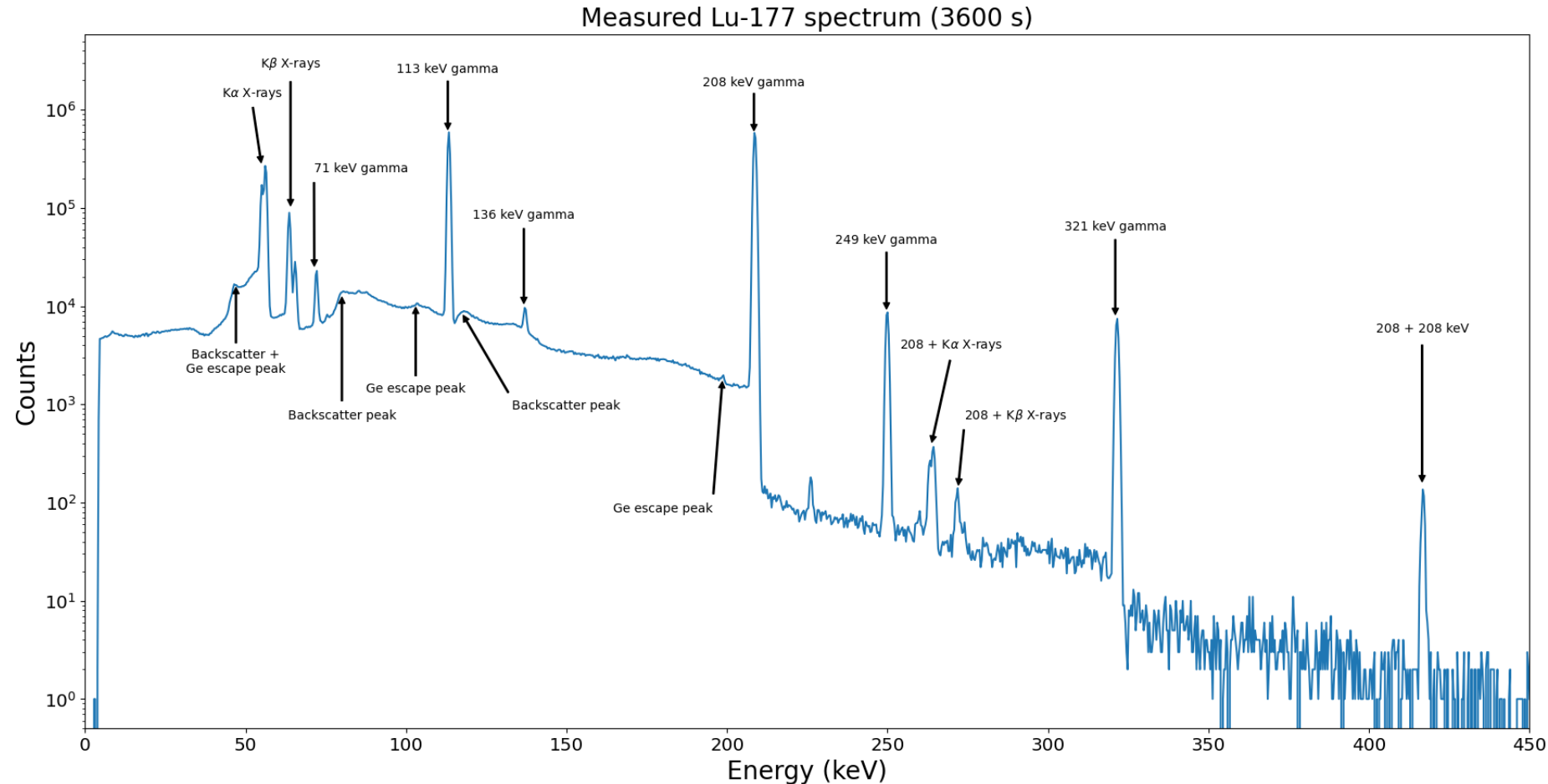
Measurements and photos provided by Elys Jamieson of BC Cancer

Measurement protocol

- *10 second measurement*
 - *Stop, save then restart*
- *Total measurement time 1 hour*
- *Analyze every measurement*
- *Gives the measurement time evolution of analysis results and possibility to compare time for a quantity to reach a limit or a specific uncertainty.*
- *Efficiency calibration using a traceable source with same geometry as measurements*
- *Measured three radionuclides*
 - *Lu-177*
 - *Ac-225*

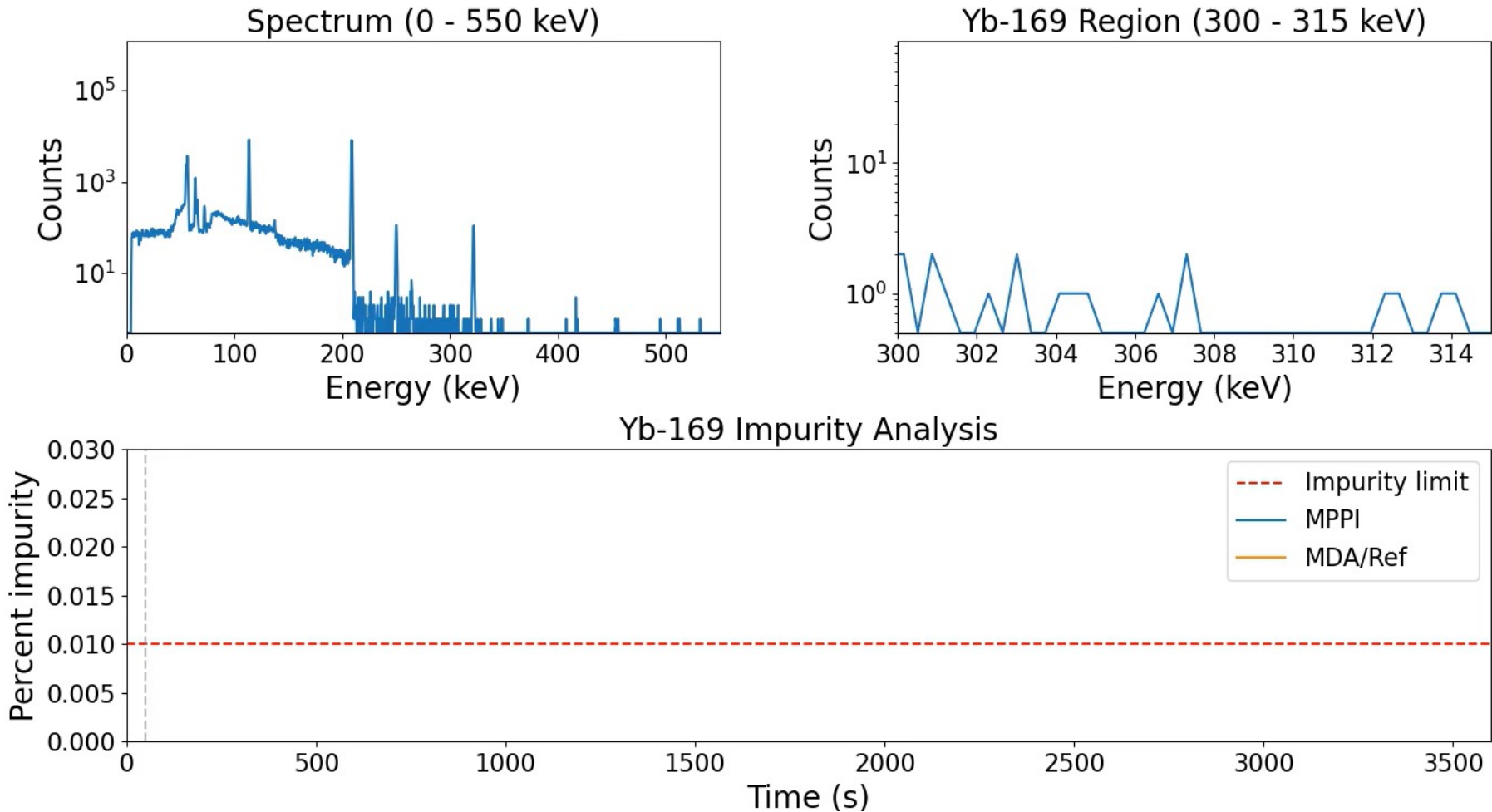
Lu-177

- *Half-life: 6.6443 days*
- *β^- decay*
- *Main gamma emissions: 113, 208, 321*
- *Possible impurities*
 - *Lu-177m 0.07% (direct production)*
 - *Yb-169 0.01%, Yb-175 0.1% (indirect production)*
 - *Yb-169 most challenging – lower emission energies*



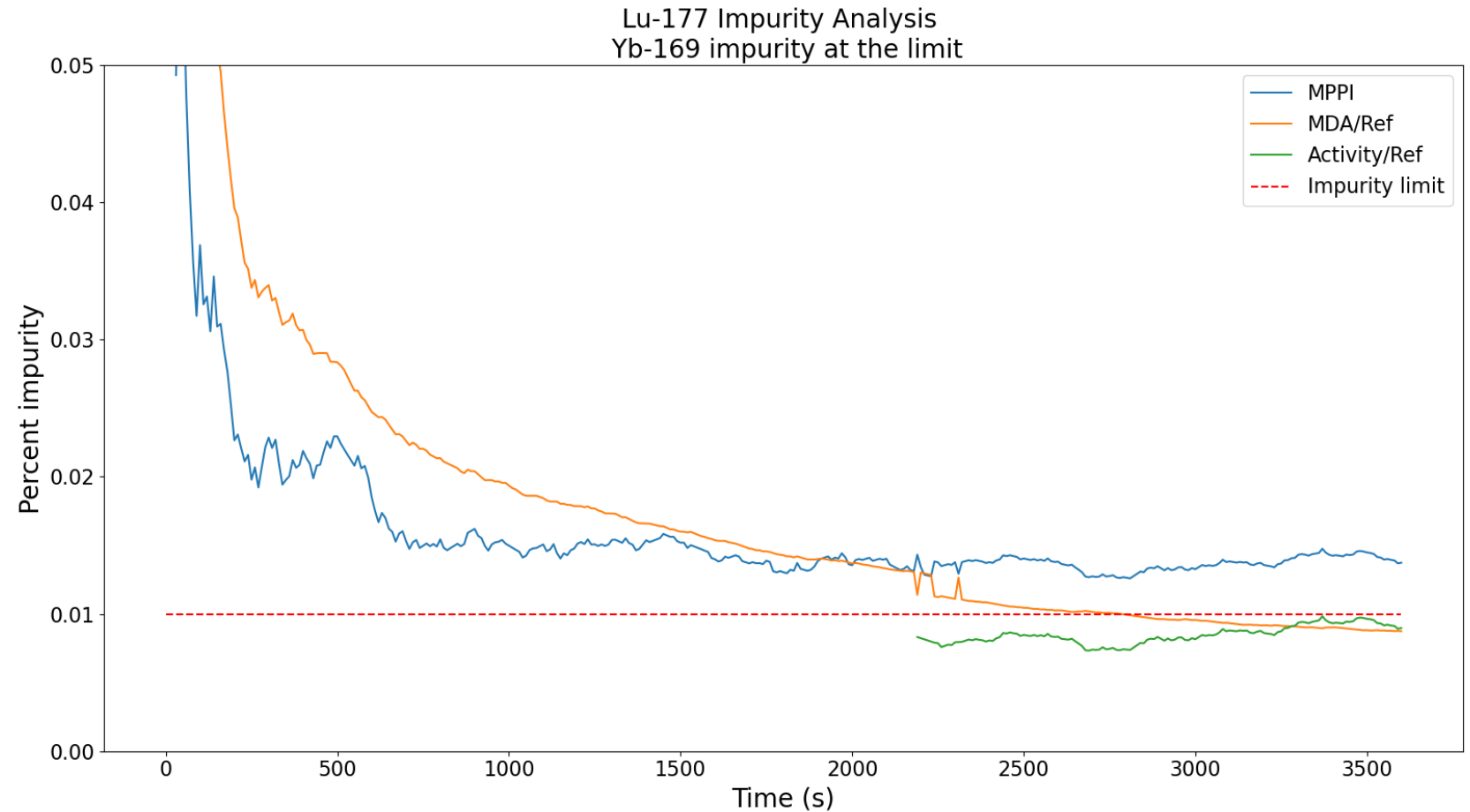
Yb-169 impurity – Time evolution

Lu-177 Impurity Analysis | Measurement Time: 50 s



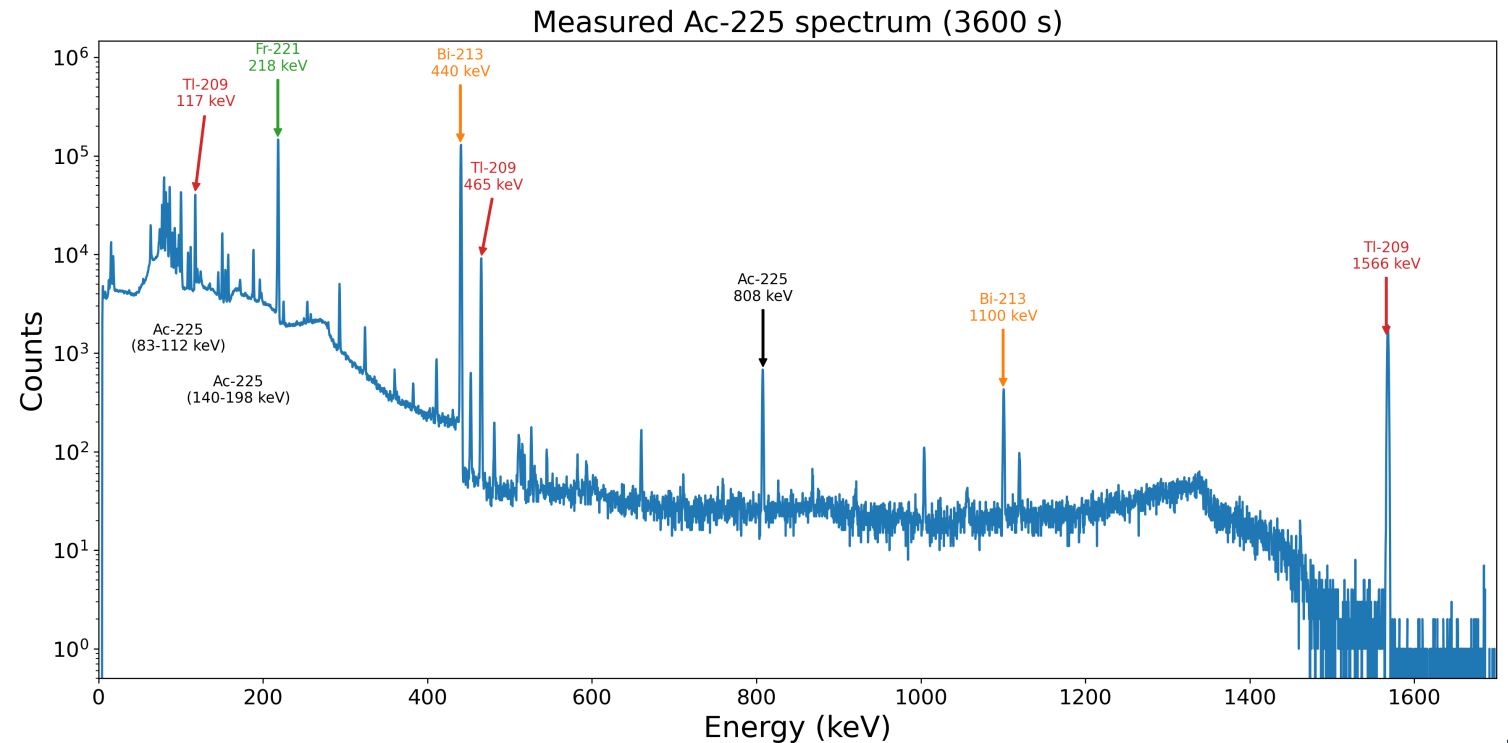
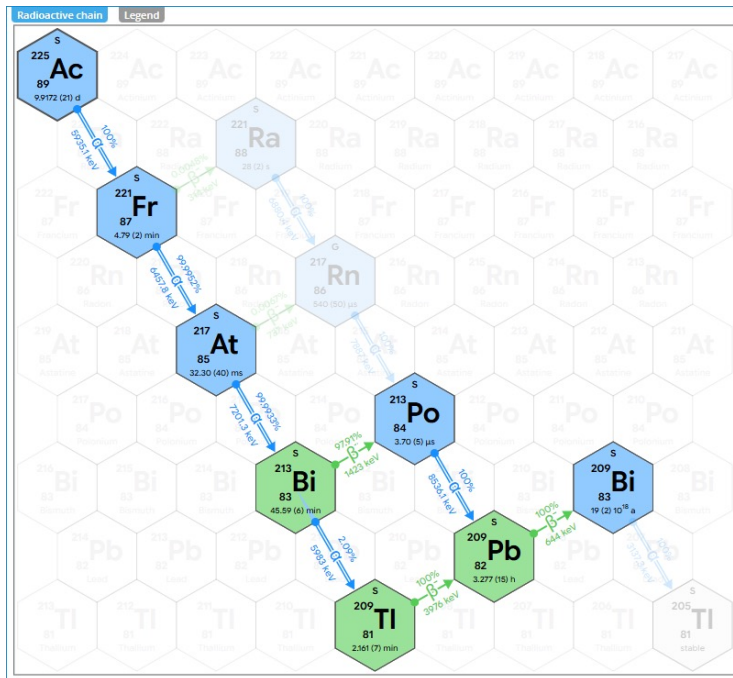
MPPI - With an impurity present

- *No impurity present in measurement.*
- *Injected a peak at 307 keV with the count rate of Yb-169 impurity at the limit.*
- *MPPI works for both cases*



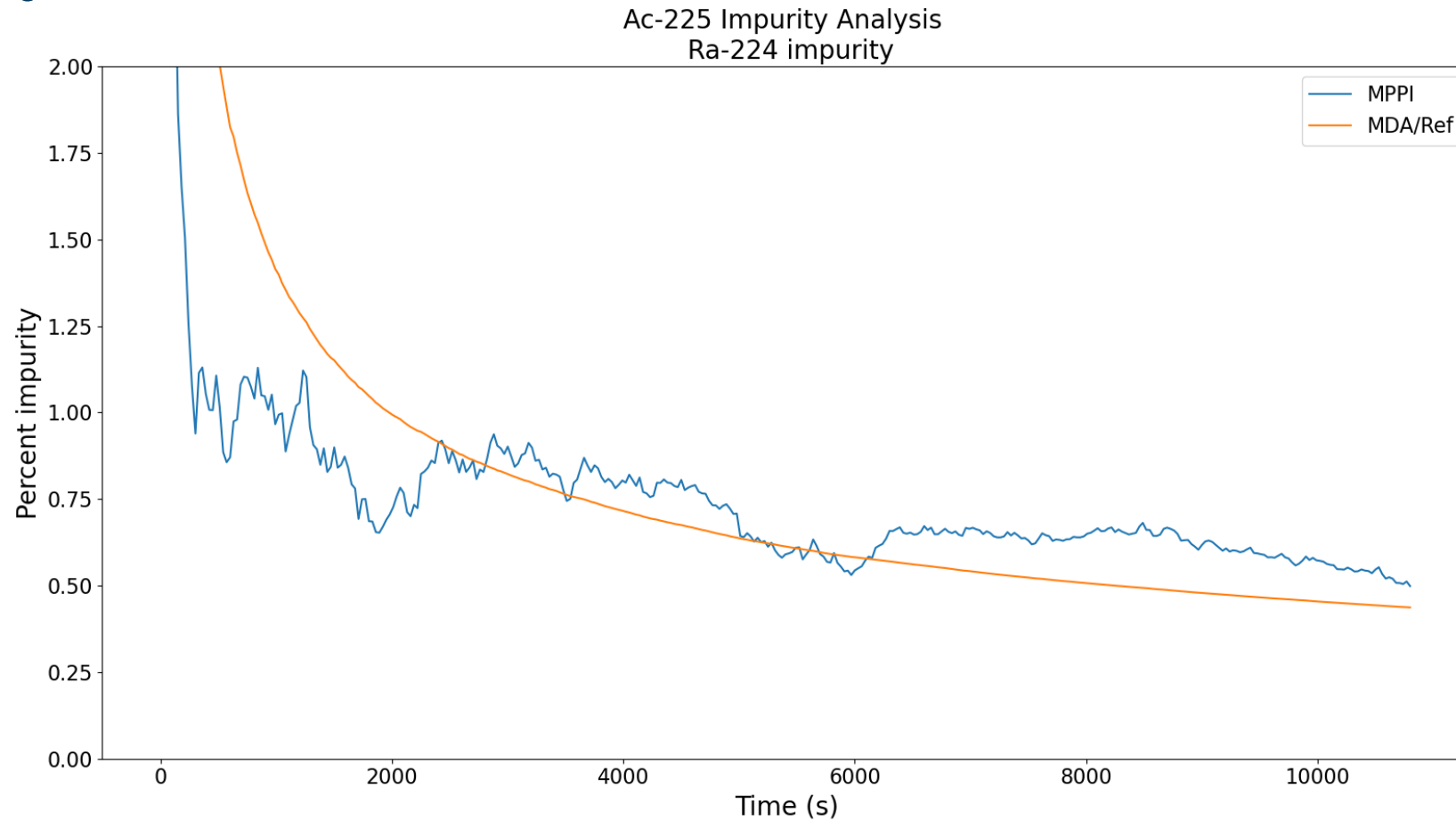
Ac-225

- Half life: 9.9172 days
- Alpha decay, $4\alpha + 2\beta^-$ decays until reaching semi-stable Bi-209
- More complicated spectrum than Lu-177
- Possible impurities include Ra-225, Ra-224

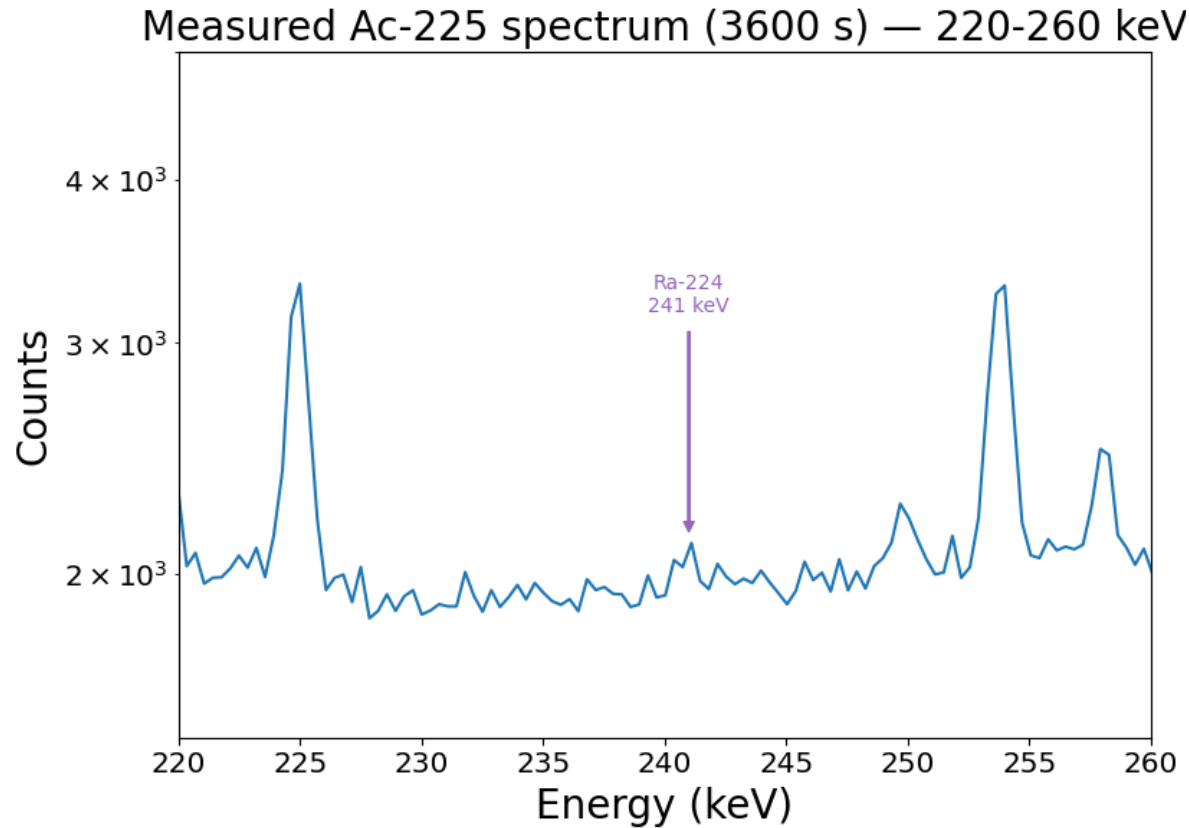


Ra-224 impurity

What's going on here?



Is there an impurity there?



²²⁴Ra - Decay data

Data	Emissions	Tools	Radioactive chain	Scheme	
Emissions					
X and gamma emissions (10 lines) sorted by increasing energy					
Energy (keV)	Intensity (%)	Type	Origin*	Levels	
				Start*	End*
13.7085 (-)	0.373 (16)	X _L	Rn		
81.07 (-)	0.130 (3)	X _{Kα2}	Rn		
83.78 (-)	0.214 (4)	X _{Kα1}	Rn		
94.8547 (-)	0.0743 (18)	X _{Kβ1}	Rn		
97.8967 (-)	0.0238 (7)	X _{Kβ2}	Rn		
240.986 (6)	4.12 (4)	γ	Rn-220	1	0
292.7 (1)	0.0063 (7)	γ	Rn-220	2	1
404.45 (9)	0.0022 (5)	γ	Rn-220	3	1
422.04 (10)	0.0030 (5)	γ	Rn-220	4	1
645.44 (9)	0.0054 (9)	γ	Rn-220	3	0

²²⁵Ac - Decay data

Data	Emissions	Tools	Radioactive chain	Scheme	
Emissions					
X and gamma emissions (145 lines) sorted by increasing energy					
Energy (keV)	Intensity (%)	Type	Origin*	Levels	
				Start*	End*
227.695 (21)	0.0046 (12)	γ	Fr-221	13	1
231.196 (39)	0.005 (3)	γ	Fr-221	41	32
234.49 (7)	0.0017 (3)	γ	Fr-221	14	2
238.64 (8)	0.0010 (3)	γ	Fr-221	20	4
240.663 (21)	0.0117 (10)	γ	Fr-221	15	3
243.237 (22)	0.0031 (4)	γ	Fr-221	23	9
249.614 (32)	0.0135 (10)	γ	Fr-221	16	3
253.551 (12)	0.132 (8)	γ	Fr-221	13	0

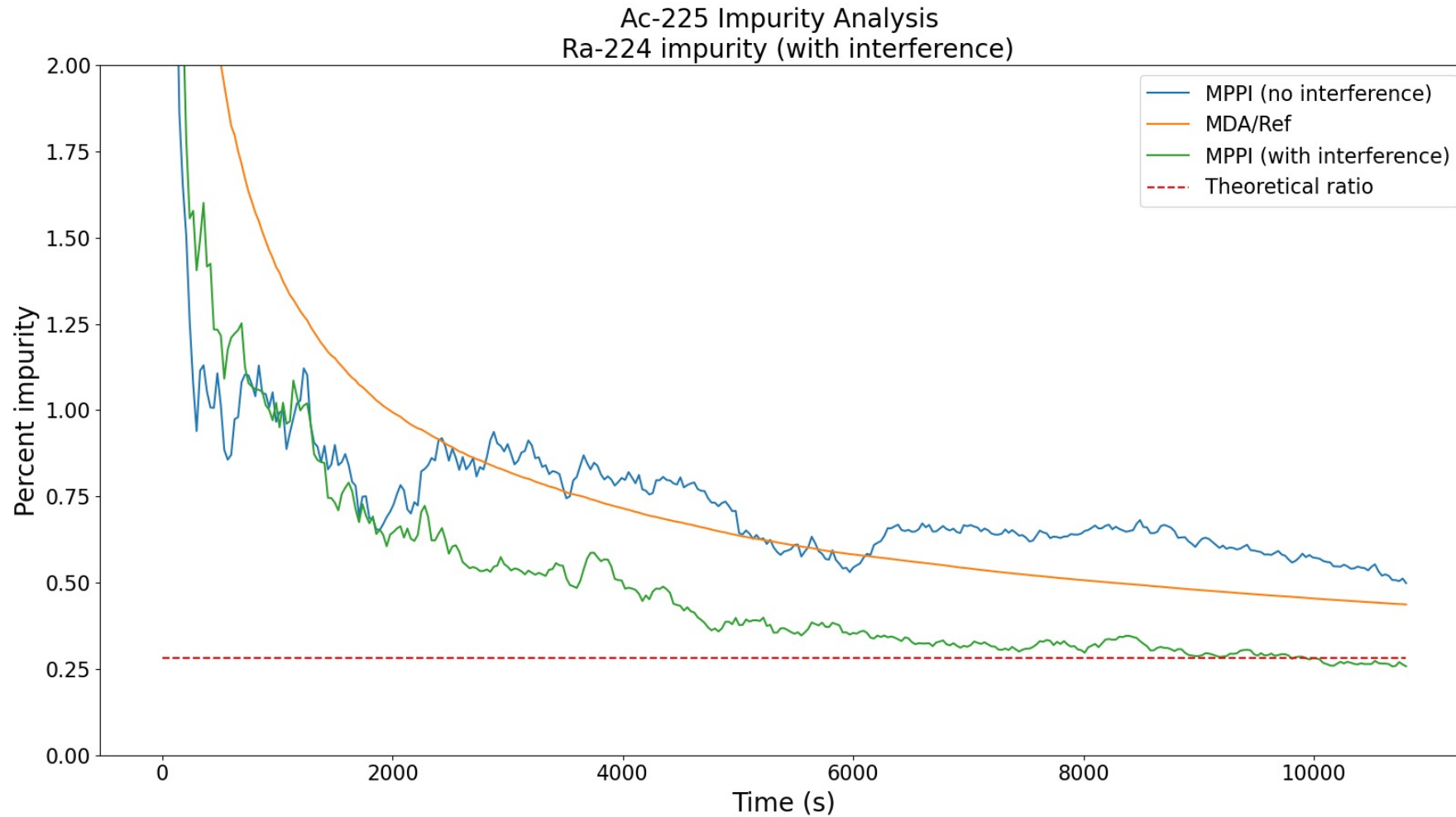
Theoretical limit without interference:

$$\frac{I_{Ac225}}{I_{Ra224}} * 100 = 0.283\%$$

Advancing Radiation Safety.
Empowering Progress.

© 2026 Mirion Technologies. All rights reserved.

Ra-224 impurity – interference corrected

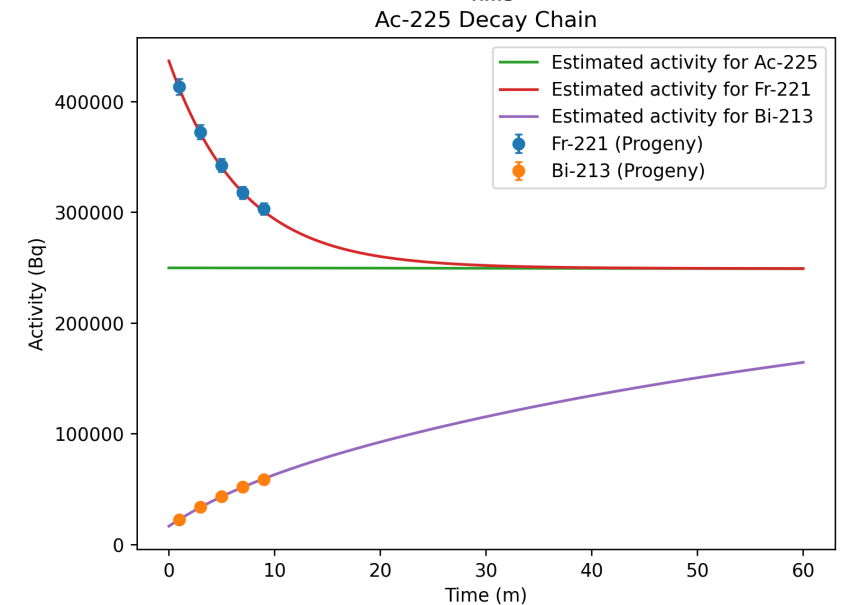
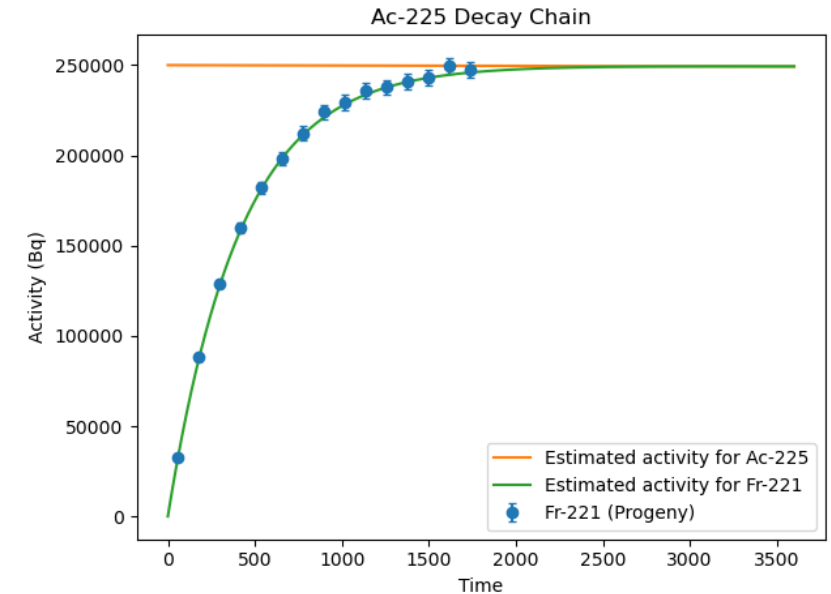


Time dependence



Progenitor activity from progeny

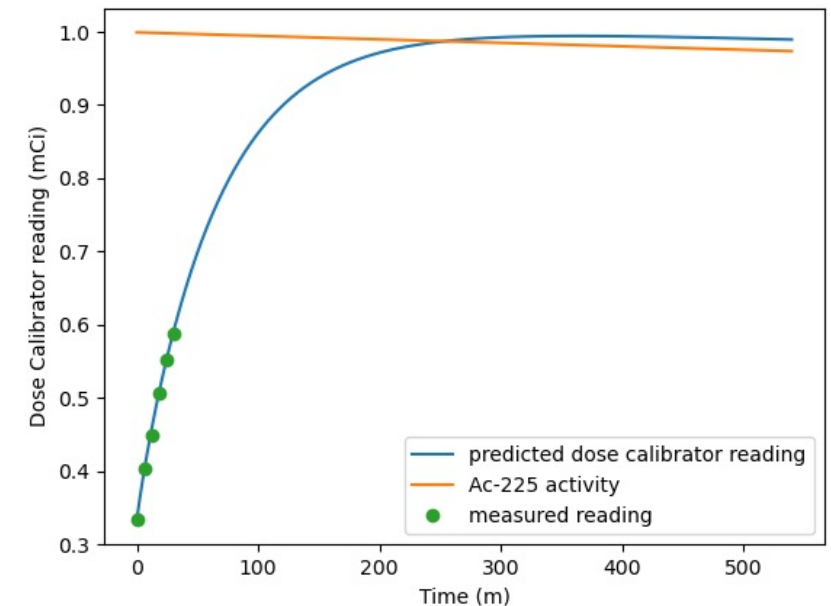
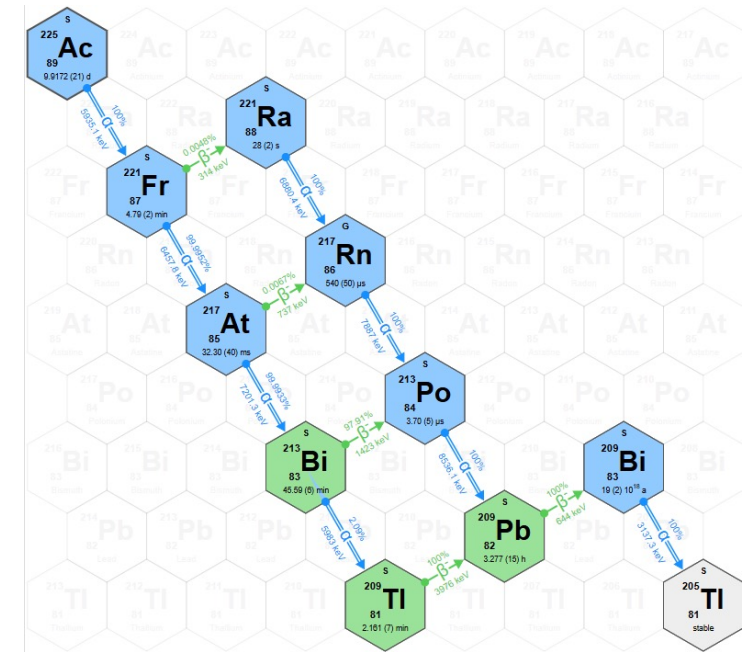
- Sometimes it is challenging to measure the activity of progenitor directly
- Measure the progeny multiple times and fit the initial activities of all* the radionuclides in the decay chain using the Bateman equation
 - All means radionuclides with half-life on the order of the measurement time
- Works for any number of generation and branching and no assumption on initial activities.



Non-spectroscopic application

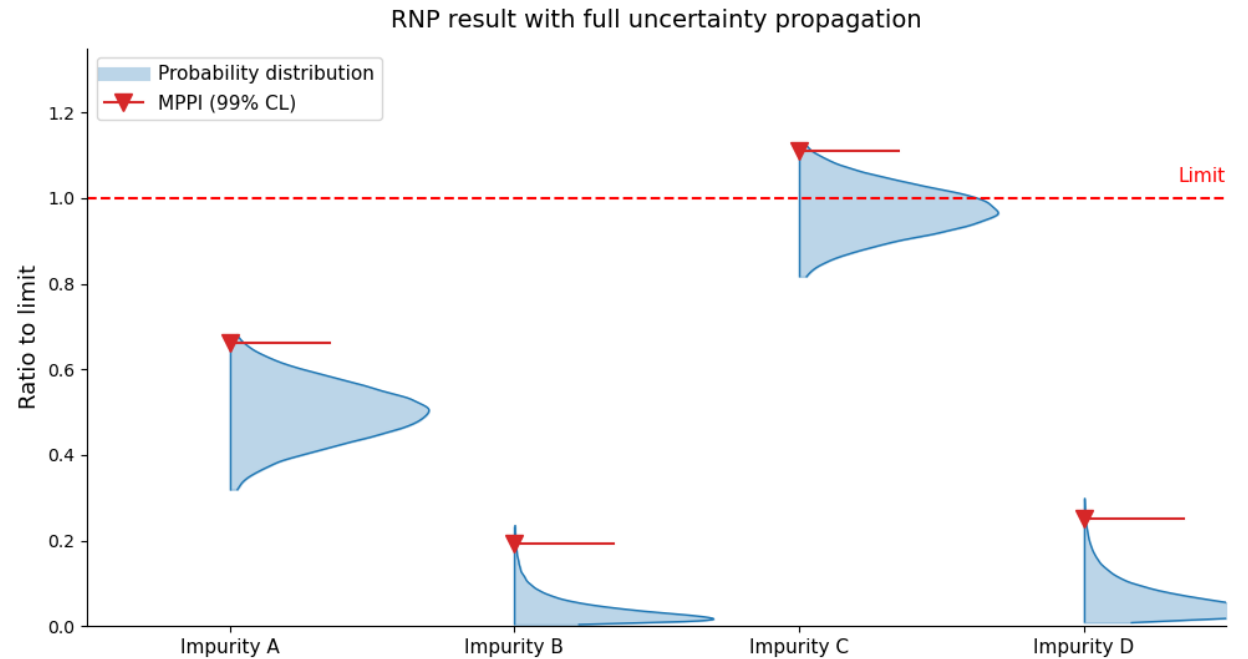
Dose calibrator

- Measures current produced in the gas of the dose calibrator
- Sum of the responses produced from all radionuclides in sample
- Need to wait for equilibrium to use the calibration factor
- Geant4 Monte-Carlo to predict individual responses
- Make 6 readings in 30 minutes is enough to fit all necessary initial activities to get the Ac-225 activity to within 2%.



Conclusion

- *Mirion provide a method for calculating the Radionuclidic purity that is defensible, takes uncertainties into account, and works when the radionuclide is and isn't identified.*
 - *Works for many cases – even when nature complicates things.*
- *It can shorten measurement time, allow you to use less activity, or reach lower impurities*
- *You can focus on the things that you do best.*



Thank you



A New Algorithm: The Math

THE CUMULATIVE DISTRIBUTION FOR IMPURITY ACTIVITY RATIO

The ratio Z of two normal distributions X and Y is

$$Z = \frac{X}{Y} = \frac{N_X(\mu_X, \sigma_X)}{N_Y(\mu_Y, \sigma_Y)}$$

The ratio can only be approximated with a normal distribution under certain conditions, not necessary fulfilled in these measurements. The full solution is

$$f_Z^*(z|\mu_x, \sigma_{u_x}, \mu_y, \sigma_{\mu_y}) = \frac{b(z)d(z)}{a^3(z)} \frac{1}{\sqrt{2\pi}\sigma_x\sigma_y} \left(\Phi\left(\frac{b(z)}{a(z)}\right) - \Phi\left(\frac{b(z)}{a(z)}\right) \right) + \frac{1}{a^2(z)\pi\sigma_x\sigma_y} e^{-\frac{c}{2}}$$

$$a(z) = \sqrt{\frac{1}{\sigma_x^2}z^2 + \frac{1}{\sigma_y^2}}, b(z) = \frac{\mu_x}{\sigma_x^2}z + \frac{\mu_y}{\sigma_y^2}, c(z) = \frac{\mu_x^2}{\sigma_x^2} + \frac{\mu_y^2}{\sigma_y^2}, d(z) = e^{-\frac{b^2(z)-ca^2(z)}{2a^2(z)}}$$

It is another probability distribution that in the "simple" form has the probability distribution function PDF

$$f_Z^+(z|\mu_x, \sigma_{u_x}, \mu_y, \sigma_{\mu_y}) = \frac{1}{\sqrt{\pi}} \frac{p}{\text{erf}(q)} \frac{1}{r} \frac{1 + \frac{p^2}{q^2} \frac{z}{r}}{\left(1 + \frac{p^2}{q^2} \frac{z^2}{r^2}\right)^{\frac{3}{2}}} e^{-\frac{p^2 \left(\frac{z}{r} - 1\right)^2}{1 + \frac{p^2}{q^2} \frac{z^2}{r^2}}}$$

$$p = \frac{\mu_x}{\sqrt{2}\sigma_x}, q = \frac{\mu_y}{\sqrt{2}\sigma_y}, r = \frac{\mu_x}{\mu_y}$$

And the cumulative distribution function CDF is

$$F_Z^+(z_0|\mu_x, \sigma_{u_x}, \mu_y, \sigma_{\mu_y}) = f\left(z < z_0|\mu_x, \sigma_{u_x}, \mu_y, \sigma_{\mu_y}\right) = \frac{1}{2} \left(1 + \frac{\text{erf}\left(\frac{p\left(\frac{z_0}{r} - 1\right)}{\sqrt{1 + \frac{p^2}{q^2} \frac{z_0^2}{r^2}}}\right)}{\text{erf}(q)} \right)$$

EVALUATING AN MPPI

Following the steps in ISO11929, Non-negative prior distribution

$$f_Z(z|Z \geq 0) = H(z) = \begin{cases} 1 & (z \geq 0) \\ 0 & (z < 0) \end{cases}$$

Multiply it and renormalize

$$f_Z(z|\mu_x, \sigma_{u_x}, \mu_y, \sigma_{\mu_y}, Z \geq 0) = N f_Z(z|\mu_x, \sigma_{u_x}, \mu_y, \sigma_{\mu_y}) f_Z(z|Z \geq 0)$$

Normalization factor

$$N = \frac{1}{\int_0^{z=\infty} f_Z dz} = \frac{1}{1 - \int_{z=-\infty}^0 f_Z dz} = \frac{1}{1 - F(0)}$$

Probability density and cumulative distribution function

$$f_Z(z|\mu_x, \sigma_{u_x}, \mu_y, \sigma_{\mu_y}, Z \geq 0) = \begin{cases} \frac{f_Z}{1 - F_Z(0)} & z \geq 0 \\ 0 & z < 0 \end{cases},$$

$$F_Z(z_0|\mu_x, \sigma_{u_x}, \mu_y, \sigma_{\mu_y}, Z \geq 0) = \begin{cases} \frac{F_Z(z_0) - F_Z(0)}{1 - F_Z(0)} & z_0 \geq 0 \\ 0 & z_0 < 0 \end{cases}$$

MPPI

$$\int_{z=0}^{\text{MPPI}} \frac{f_Z}{1 - F_Z(0)} dz = \frac{F_Z(\text{MPPI}) - F_Z(0)}{1 - F_Z(0)} = 1 - \alpha$$