

INNOVATION AT WORK

Connecting Visionaries in Radiation Safety, Science and Industry

Conrad Orlando Resort, FL – July 28th – August 1st



The Role of Mirion Specialty Detectors in Advancing Fundamental Research in Nuclear Physics

Gabriela ILIE, Ph.D.

Specialty Detectors - Product Line Manager

Mirion Connect | Annual Users' Conference 2025 Orlando, Florida



Outline

- Mirion Specialty Detector Portfolio Overview
- Advancing Nuclear Science with Specialty Detectors
- Worldwide projects using Mirion Custom Detectors
- Highlighted examples



Mirion Detector Portfolio Overview

Meriden, CT – Center for Innovative HPGe Solutions

- Over 50 years of expertise in HPGe detector technology
- Dedicated to industrial-scale manufacturing of advanced solutions
- Providing standard and innovative HPGe detectors for research and industry
- Serving customers across the United States and Asia



Lingolsheim, France – Hub for Advanced Project-Based Research Applications

- Over 50 years of experience in innovative HPGe detector solutions
- Specialized in challenging, research-driven projects
- Skill-based project teams covering detectors, cooling, electronics, and mechanics
- Proudly serving customers worldwide



Olen, Belgium – Center for HPGe and PIPS Detector Solutions

- Over 35 years of experience in detector technology
- Industrial-scale manufacturing of innovative HPGe and PIPS detectors
- Regional focus: Europe and Middle East for HPGe solutions
- Global reach: Worldwide supply of PIPS detectors





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Specialty Products building block technologies

- Combination of several detectors in a single cryostat (detectors array)
- Segmentation (position information added to spectrometry)
- Encapsulation and Ultra-high vacuum (UHV) sealing: for close-packing arrays and rough-motion applications
- Electrical cooling, with different types of cooler available



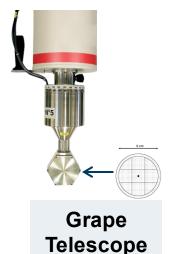
Mirion Technology Building Blocks: Array Detectors

CLOVER Detectors

- Several crystals inside a unique cryostat
- Various purposes
 - Doppler correction
 - Flux dilution
 - Interaction localization information
 - Enhance efficiency
 - Solid-angle coverage
 - Cost reduction vs. multiple cryostats











Detectors

STACK Detectors

Proton Telescope

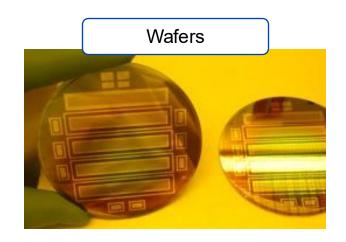




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Mirion Technology Building Blocks: HPGe segmentation



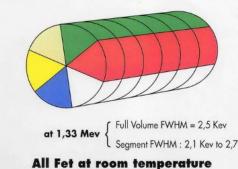




DSSDs

N-type coax

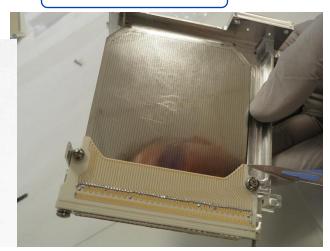
36 SEGMENT GERMANIUM DETECTOR





12 SEGMENT CANISTER

 $^{60}\, \text{Co} \, \left\{ \begin{matrix} \text{Position FWHM} &: 12 \times 2,0 \text{ keV} \\ \text{Full Volume FWHM} : 2,2 \text{ keV} \end{matrix} \right.$





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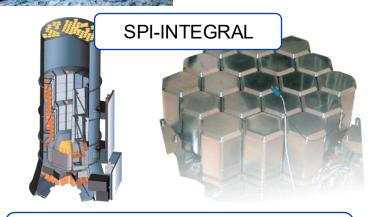
Mirion Technology Building Blocks: Encapsulation

- Place the HPGe crystal inside a separate, sealed, canister
- Protect HPGe from athmosphere
- Allows for versatile and modular HPGe assemblies inside various cryostat configuration









MARS ODYSSEY

NASA DRAGONFLY mission to TITAN
On-going



EUROBALL, MINIBALL, AGATA...

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Mirion Technology Building Blocks: Electrical cooling

Key unit: CP5-Plus Pulse-tube cooler



Nuclear Physics Applications



Airborne

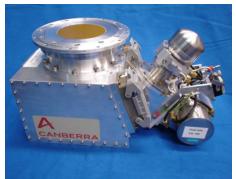
Applications

Synchrotron Applications



Medical Applications





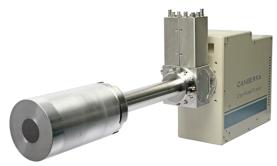
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Mirion Technology Building Blocks: Electrical cooling

- Telescope
 - ▶ 160% D90 L100 coax P-type
 - ▶ D16 L10 LEGe
 - ▶ 3.4 kg HPGe
 - 2 cold FETs







- Clover-like detector
 - 4x 50x50x50 mm encapsulated HPGe
 - ▶ 2.5 kg HPGe
 - ▶ 4 cold FETs

- Airborne HPGe
 - 7x 100% coax facing down
 - ▶ 14 kg HPGe
 - 7 cold FETs
- 2x CP5 in parallel



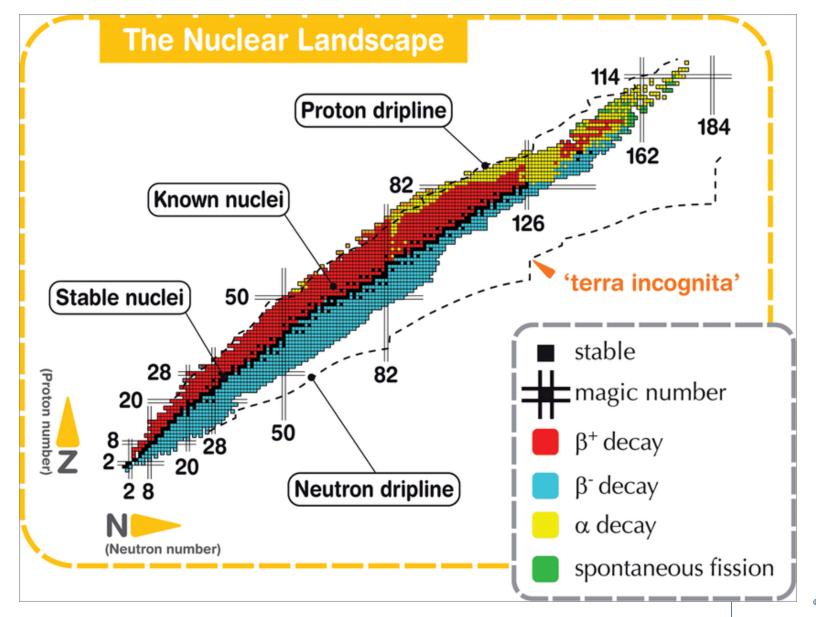


- Clover 457
 - 4x D50 L70 coax
 - ▶ 2.6 kg HPGe
 - 4 cold FETs
- Same spectroscopic performance





What is the current Nuclear Physics Research Landscape?





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What is the current Nuclear Physics Research Landscape?

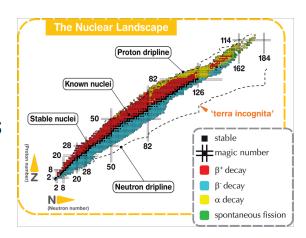
- Rare-Event Physics, Nuclear Structure and Astrophysics
- Aim: Understand atomic nuclei across the nuclear chart, including regions beyond current experimental reach

Challenge:

- Rare isotopes often **deviate from textbook nuclear behavior**, showing significantly altered structures compared to stable nuclei
- Predictive models are limited in unexplored regions, leaving key questions unanswered

Scientific Relevance:

- Nuclear astrophysics insights into stellar nucleosynthesis
- Neutron-star physics understanding matter under extreme conditions
- Fundamental symmetries testing the limits of the Standard Model



Key Enablers for Advancing Fundamental Research in Nuclear PhysicsTheory

Experiments



New/upgraded facilities

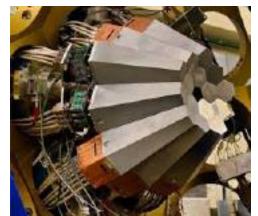


Theory



"Dub!"

"CLEVER" Detectors



Computation





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Key Enablers for Advancing Fundamental Research in **Nuclear Physics**

Experiments



New/upgraded facilities



Theory



"CLEVER" Detectors



Computation



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Custom Gamma-Ray HPGe Detector

Key Features

- Composed of 1 or several HPGe crystals in a single cryostat (e.g. Clover/Cluster/GRETA, etc)
- Enables high efficiency and gamma-ray coincidence measurements

Research Impact

- Widely used in nuclear structure studies at facilities like FRIB, Universities, National Lab, etc
- Provides high multiplicity gamma detection for complex decay schemes
- Searching for the Needle in the Haystack:
 Neutrinoless Double-Beta Decay Experiments



Mirion Clover Detectors

- Mirion developed for the EUROBALL project the so-called Clover detector consisting of 4
 HPGe crystals put closely together in a unique cryostat. This allows high detection efficiency
 combined with best energy and timing resolution.
- One of the primary benefits of a close packed array design is the enhanced efficiency arising from the reconstruction of inter crystal Compton scattered events.
- It was demonstrated that with four 20% crystals the total relative efficiency in add-back mode (time stamped) could be as large as 130% at 1.33MeV.
- Reference publication : Duchene et Al NIM A 432 (1999) 90-110.



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Mirion Clover Detectors – Key Features

Key Features	User benefits	
Highest photopeak efficiency in "add-back" mode	Best signal-to-noise ratio in add-back mode	
Highest photopeak efficiency and timing response	Best data quality for multi-parametric physics experiment	
FWHM performance 1.33 MeV (⁶⁰ Co): <2.1 keV (typ <1.9 keV) 122 keV (⁵⁷ Co): <1.2 keV (typ <1.0 keV)	Excellent resolution performance for enhanced nuclide identification and quantification	
Relative Efficiency per diode for a 4x50x70 20% (typ >23%)	Best high-energy efficiency considered the crystal shape	
Position information through segmentation	Reduce Doppler Broadening Better polarization information	
Extended energy range Spacer between two neighboring diodes of 0.3 mm	Best add-back capabilities - no dead layer between HPGe	
Special cryostat design	The colder is HPGe material -> reducing the neutron damage. Longer uptime before annealing in neutron rich environment	
Reduced vulnerability to neutron damages	Less annealing maintenance	
Easy access to pumping port	Easy annealing procedures (baking & pumping of the detector)	



Compact arrangement of four coaxial Ge crystals in one single cryostat for large efficiency gamma spectroscopy.



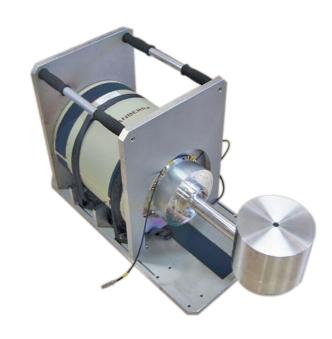
Mirion Clover Detectors - Cryostat

- Evolutions of cryostat design customization
 - Euroball type Clover
 - EXOGAM type Clover with "Back Catcher" cryostat

RDC "design"



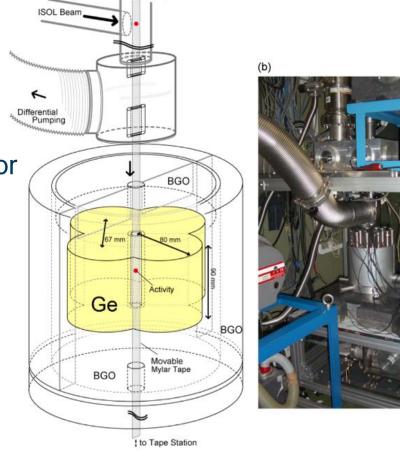






Mirion Clover Detector – True Well

- Application: continuous measurement of a tape transport system going through the detector well
- Goal: Measurements of High-energy Excited States and gamma-rays of Fission Products with a 4π Clover Detector
- Experimental setup: True Well Coincidence counter
 - A total of 10 kg of HPGe
 - Remote cryostat configuration to ease the use of a veto surrounding detector
 - Typical add-back efficiency:
 - 500% at 1.33 MeV starting with 90% diodes



to Tape Station

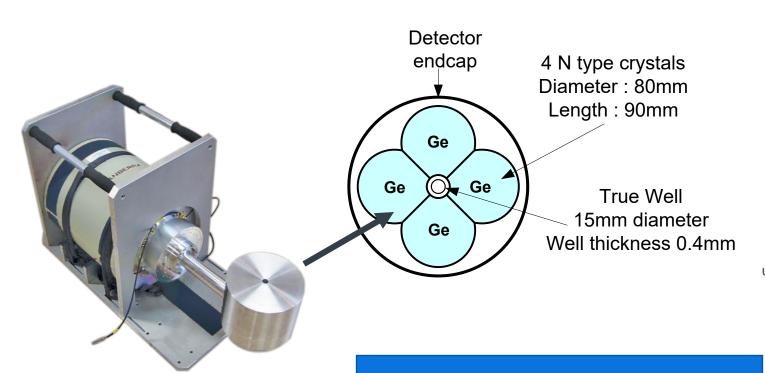
A schematic view of the total absorption clover Ge detector and the tape transport system

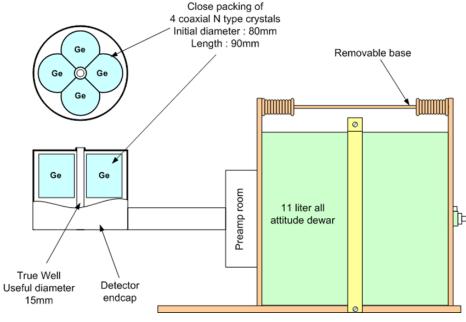
NIM in Physics Research A747(2014) 41–51



Mirion Clover Detector – True Well

True Well Coincidence counter





The largest True Well Type detector ever built worldwide



Mirion Clover - Latest Developments

First Electrical Cooled Clover worldwide

COMPEX: New Electrical Cooled Clover Design 4x50x50x50 (cube-shaped crystals)

FWHM @ 60CO: 1.90 keV

Typical performance of each individual HPGe crystal:

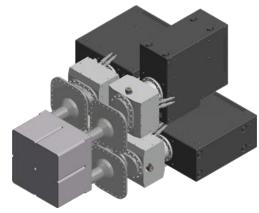
FWHM @ 57Co: 800 eV

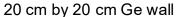
Total HPGe material weight per clover: 2.6 kg

Relative efficiency for single diode 28%

Large Area array configuration possible due to special off-centered cryostat

Possible to use the Clover design in vacuum chamber









First experiment at GSI involving 4 Compex Clovers Courtesy Prof. D. Rudolph, Lund University

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Mirion Clover – Latest Developments

- Key features
- A new cryogenic development to minimize heat loses but without compromises towards the previous LN₂ design
- Identical performance in any orientation
- All previous features are still available
 - e.g. easy FET change, in-situ neutron damage annealing, etc
- 5-year full warranty on the electrical cooler

NOTE: Upgrade option of previous LN₂ Clovers is available





New Clover with CP5-plus



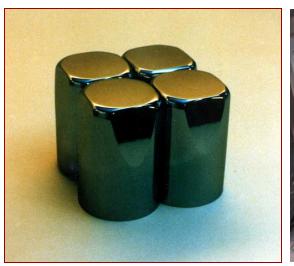
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Mirion Clover Detectors

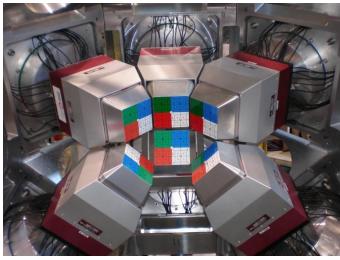
- Different type of Clover detectors available
 - (4x diameter [mm] x length [mm])
 - 4x50x70 (total ~3kg of HPGe material)
 - 4x50x80 (total ~3.3kg)
 - 4x60x60 (total ~3.6kg)
 - 4x60x90 (total ~5.4kg)
 - 4x60x90-seg16
 - 4x60x90-seg32
 - 4x70x70 (total ~5.7kg)
 - 4x70x140 (total ~11.5kg)
 - 4x50x50x50 (cube-shaped crystals)

Largest database of Clover references available!

340 Clover Detectors
Delivered!



Adaptable design of four HPGe crystals for Nuclear Physics applications worldwide



TIGRESS array at Triumf
Courtesy of Prof Carl Svensson – University of Guelf
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Mirion Segmented Detector

Key Features

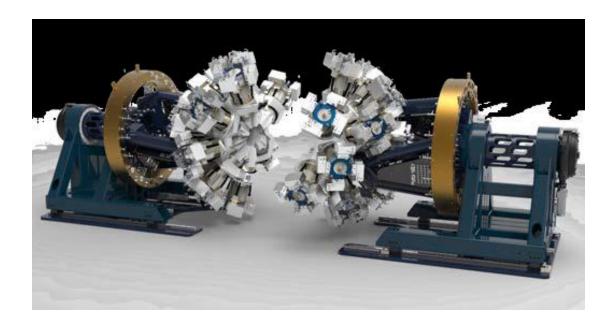
- Multiple segments enable 3D event localization inside the crystal
- Anti-coincidence operation improves signal-tonoise ratio

Research Impact

- Enables background rejection and event reconstruction
- Useful in gamma-ray tracking arrays for nuclear structure studies

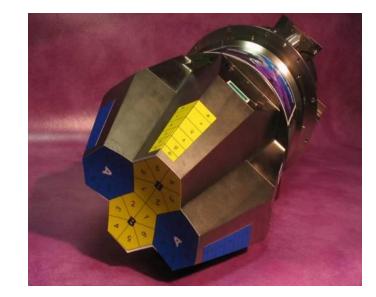
- The Facility for Rare Isotope Beams (FRIB) is a world leading accelerator facility to understand the properties of exotic nuclei and how the elements are synthesized
- GRETA is a state-of-the-art gamma-ray detector system
- Designed to revolutionize gamma-ray spectroscopy with enhanced resolution, efficiency, Peak-to-Total, and tracking capabilities
- Provide unparalleled insight into the structure of atomic nuclei
- Enable precision measurements in nuclear physics, astrophysics, and fundamental symmetries

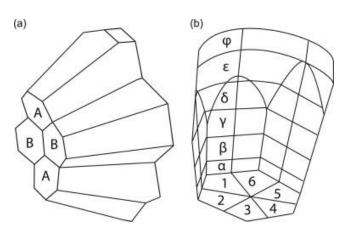
Gamma-Ray Energy Tracking Array (GRETA) will be a major instrument at FRIB and provides the sensitivity to enable a broad range of physics with both fast-fragmentation and reaccelerated beams





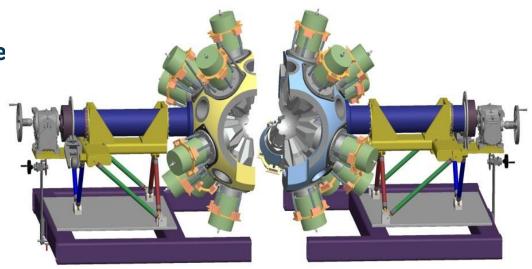
- 120 HPGe crystals arranged in a 4π geometry
 - Signal digitization and real-time gamma-ray tracking using sophisticated algorithms
 - 3D position sensitivity to reconstruct gamma-ray interaction paths
- HPGe detector solution
 - Coaxial N type 80 mm diameter x 90 mm length
 - Segmented in 36 folds (6 longitudinal x 6 transverse)
 - Encapsulated in an aluminum canister
 - 4 capsules mounted in a Quad detector module
 - 2 hexagonal detector shapes
 - A common cryostat for the 4 capsules
 - Dedicated preamplifier electronics





- A shell of closely packed HPGe crystals
- Identify the position and energy of g-ray interaction points within a compact "shell" of detectors
- Track g-ray path both within and between detector elements, using the angle-energy relation of the Compton scattering process
- Will offer unprecedented insight into nuclear reactions
- Essential for understanding r-process nucleosynthesis, rare isotopes, and new modes of decay
- A flagship project for the U.S. nuclear physics community





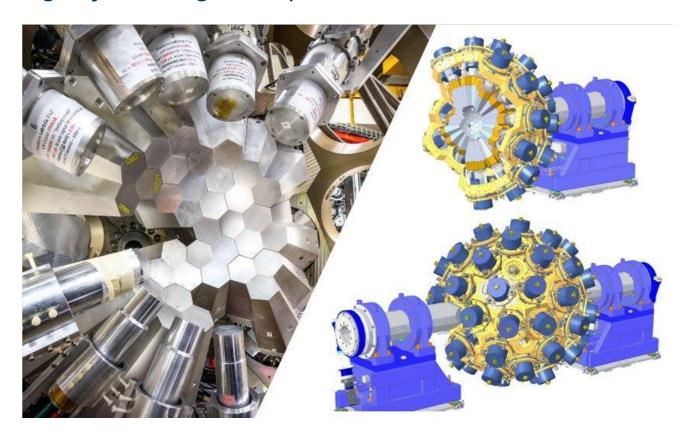


Example of GRETA Detectors





Advanced GAmma Tracking Array is a new generation **high-resolution** g-ray spectrometer providing unprecedented Doppler-correction capabilities thanks to a combination of fine **detector segmentation**, **efficient pulse-shape analysis algorithms**, and implementation of an innovative **g-ray tracking** concept.

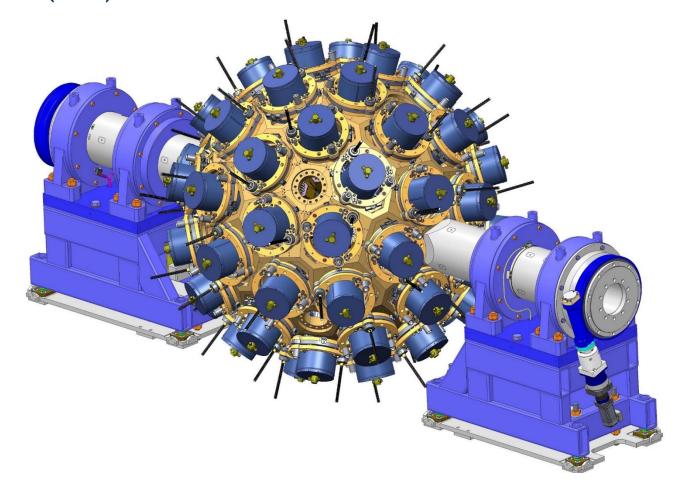


Left: Current configuration of AGATA at LNL.

Right: CAD images of the 2π structure equipped with detectors, and of the future 4π structure. Figure taken from NuPECC LRP 2024.



Design view of the AGATA spectrometer showing the mechanical holding frame (orange) and cryostat dewars (blue) of the Ge detectors

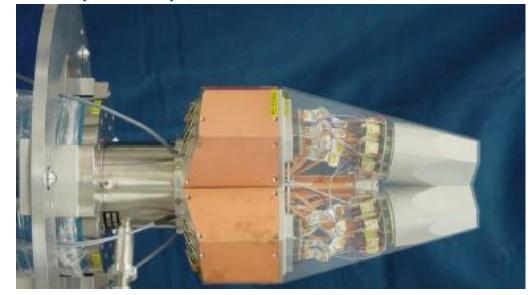




- The AGATA Triple Cluster (ATC) detector is a state-of-the-art instrument designed for high-resolution gamma-ray spectroscopy, playing a crucial role in nuclear-structure studies.
- It consists of three asymmetric, 36-fold segmented, hexagonal-shaped, encapsulated, and tapered HPGe detectors.
- Each ATC integrates 111 high-resolution spectroscopy channels, combining core contacts and segment signals from each crystal to provide exceptional performance.

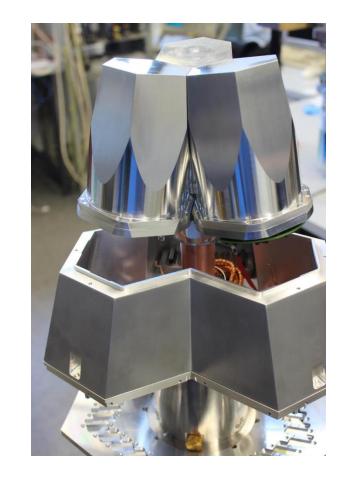
Uses **pulse-shape analysis** and **real-time gamma-ray tracking** to reconstruct full interaction paths

Supported by **digital electronics** and sophisticated data acquisition systems





- AGATA has been deployed at several major facilities (GSI, GANIL, LNL, etc.).
- Ongoing development to expand coverage and integrate with next-generation beamlines.
- Long-term plan: Complete the full 4π array (~180 crystals) for maximum efficiency.
- Critical for advancing knowledge in nuclear structure, astrophysical processes, and rare isotope behavior.
- A cornerstone for experimental campaigns at Europe's nuclear physics laboratories.



Specialty Ultra-Low Background HPGe Detectors

Key Features

- Built from radiopure materials to minimize natural radioactivity
- Shielded and often operated underground to reduce cosmic ray background
- Capable of detecting extremely rare nuclear processes

Research Impact

- Essential for rare decay searches and environmental background measurements
- Example: Detectors for LEGEND project



Mirion Specialty Ultra-Low Background HPGe Detectors

Typical requirements for S-ULB projects

- Non-standard challenging techniques for ensuring radiopurity
- All materials inside the detector are screened for radiopurity
 - Special and selected materials
 - Specific soldering
 - Assembly in clean room environment
 - Underground storage at all possible times to minimize cosmic ray exposure
- Sea level transportation is mandatory to avoid activation
- Special detector packing (air-tight envelopes to avoid radon, neutron moderator materials...)
- Typical Detectors
 - Coax P-type / N-type
 - Custom BEGe up to 100 mm diameter
 - SAGe Well 250cc and 400cc active volume







Mirion Specialty Ultra-Low Background HPGe Detectors

- Application: physics research (rare decay exploration like ^{180m}Ta)
- Massive array ULB detection system
 - 2x seven 70% HPGe crystals
 - Global relative efficiency: 980%
- Average resolution FWHM on 14 crystals
 - 0.85 keV @ 122 keV
 - 1.90 keV @ 1332 keV
 - High sensitivity measurement of U and Th contamination

ower 7 element detector

	O11
	Upper 7 element detector
A CANBERRA	

Isotopes		Peak (keV)	Efficiency (%)
228Ac 212Pb 232Th 212Bi 208T1	228 A =	911	5.8
	220AC	968	5.5
	²¹² Pb	238	9.7
	²¹² Bi	727	6.8
	²⁰⁸ T1	<u> 2615</u>	2.0
		<u>583</u>	4.7
		860	4.7



Detector array[1] operated by CUP, IBS. Image copyright CUP, IBS, 2017. [1] D.S. Leonard et al. NIM A 989 (2021) 164954



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Ultra Low Background HPGe detectors for underground labs

- Configuration: coaxial, well or SAGe Well with the best radio-purity for all the parts involved (Ge, Cu, Al, electronics)
- Applications:
 - Material screening for large experiments in Underground Labs
 - Low level spectroscopy (sediments, dating)

Point Contact (SAGe) technology Neutrino Physics and Dark Matter search

- Combine best spectroscopy performance: lowest noise, highest efficiency, lowest background
- Application:
 - Neutrino physics, MAJORANA, GERDA, LEGEND







- Example of « on-the shelf » S-ULB detectors using our ULB materials
- Boulby Mine, UK

		Count Rate $(kg^{-1} d^{-1})$						
	Detector	Integral	351 keV	609 keV	238 keV	1461 keV	2615 keV	46.5 keV
		100-2700 keV	²¹⁴ Pb	²¹⁴ Bi	²¹² Pb	$^{40}{ m K}$	²⁰⁸ Tl	²¹⁰ Pb
SEGe 160%	Belmont	90(9)	0.2(1)	0.4(2)	0.13(8)	1.0(2)	0.3(1)	-
SEGe 100%	Merrybent	145(12)	2.5(3)	1.8(3)	0.3(1)	1.9(3)	0.8(2)	-
	Lunehead	540(25)	5.6(5)	4.7(4)	8.3(5)	9.1(6)	2.0(3)	-
BEGe 6530	Roseberry	130(11)	0.15(7)	0.15(7)	0.8(3)	0.8(2)	0.2(1)	0.4(6)
	Chaloner	1045(30)	5(1)	4(1)	7(1)	8.4(14)	2.1(5)	1.8(11)
S-ULB & CP5-plusupgrade	Lumpsey — 2021	515(25)	1.1(7)	1.3(3)	1.1(7)	1.7(7)	0.2(2)	1.7(6)
SAGeWell standard ULB version	Lumpsey — 2019	36880(6)	114(4)	68(3)	172(5)	8(1)	11(1)	14(2)

https://www.boulby.stfc.ac.uk/Pages/Ultra-low%20Background%20Material%20Screening.aspx

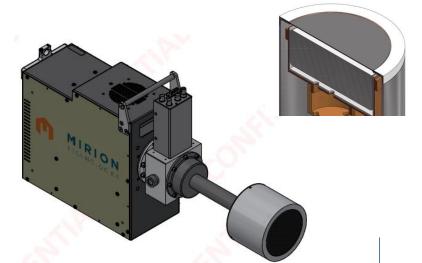




- HPGe crystal: diameter 100 mm, thickness 35 mm
- Measured Spectroscopy Performance:
 - At 122keV: 660eV
 - At 1.33MeV 1.72keV
 - Symmetry factors at 1.33MeV:
 - FWTM/FWHM: 1.84
 - FWFM/FWHM: 2.56
 - Relative efficiency at 25cm: 91%
- Carbon entrance window 0.6 mm thick





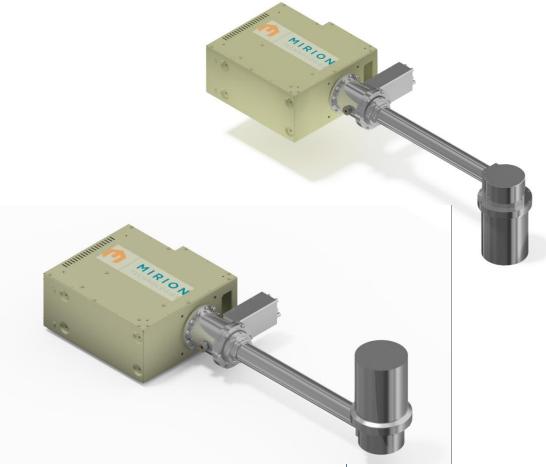




- Top Bottom configuration:
- two custom BEGe type detectors
- CP5 Plus
- Close to 4pi solid angle configuration
- Possibility for coincidence / add-back



S-ULB BEGe in coincidence configuration



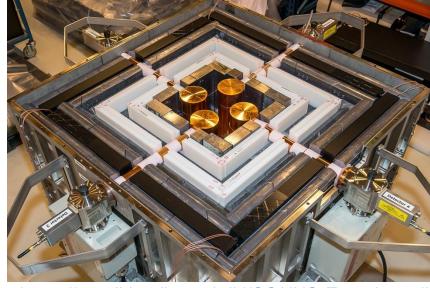


Primary application:

Detection and precise measurement of coherent neutrino-nucleus scattering

Point Contact detector technology on P-type HPGe crystals with minimized time exposed to cosmic activation with best pulser resolution for Rare Events detection

- CMOS electronics for best low-energy threshold
- PPC detectors
- Radiopure: Ultra-Low background materials
- <80 eV FWHM test pulser with 2.4 kg crystal</p>



https://en.wikipedia.org/wiki/CONUS-Experiment#/





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Specialty Detectors Space Applications

Key Features

- Radiation-hardened for cosmic radiation and solar events
- Compact for spacecraft and satellite payloads
- Wide detection range: gamma rays, X-rays, and charged particles
- High sensitivity and excellent energy resolution for spectroscopy
- Long-life, low-maintenance operation for multi-year missions

Research Impact

- Planetary Science: Elemental and isotopic analysis of planetary surfaces and atmospheres
- Detect gamma-ray bursts, solar flares, cosmic rays
- Radiation Environment Monitoring: Supports spacecraft and crew radiation safety
- Enables extended observations of Space

Innovation at Work

INTEGRAL-SPI Mission

- INTEGRAL-SPI: INTErnational Gamma-Ray
 Astrophysics Laboratory, on which is installed the
 SPectrometer for Integral
 - An international project, involving the ESA, NASA, RKA
 - Several Instruments: SPI (Spectrometer), IBIS (Imager on Board the Integral Satellite), JEM-X (Joint European X-ray Monitor), OMC (Optical Monitoring Camera)

Mission

- Goal: Gamma-Ray Astronomy
- Launch date: 17th October 2002
- Status: still ongoing, at least until 2029
- https://www.cosmos.esa.int/web/integral



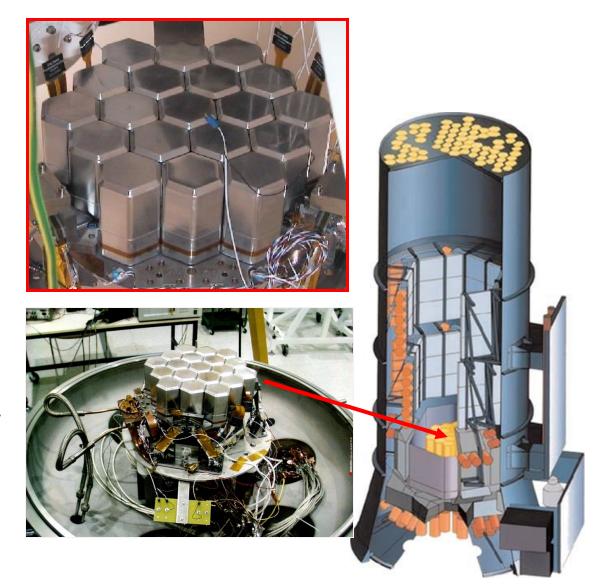


INTEGRAL-SPI Mission

- Spectrometer for Integral is a gamma spectrometer
 - Measures radiation from 20 keV to 8 MeV
 - Array of 19 encapsulated HPGe detectors
 - Each detector is a hexagonal 40% (200 cc) HPGe detector that with stands 50g vibrations
 - Energy resolution: 2 keV @ 1MeV
 - Gap between each detector: 3.5 mm
 - Cooling: YES, electrical
 - Annealing: YES

Application

- Detect, localize and measure gamma rays emitted by black holes, neutron stars, etc
- Key accomplishments:
 - Advancements of astrophysical models and our understanding of the universe





INTEGRAL-SPI: current status

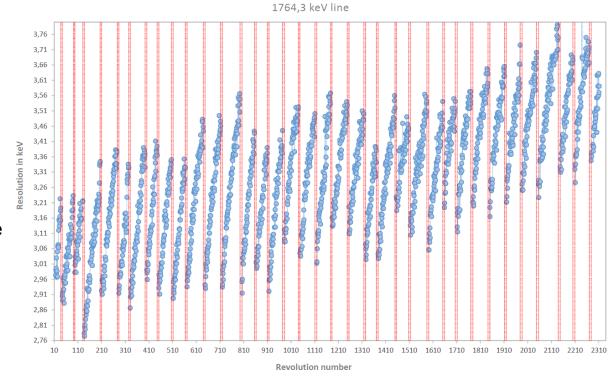
- Still in excellent working conditions even 20 years later after the rocket launching
 - More than 35 annealing cycles of 200 hours (7000 hours)
 - Energy FWHM comparison

Energy	Initial FWHM	Current FWHM
198 keV	1.87 keV	2.01 keV
1764 keV	2.97 keV	3.07 keV
2754 keV	4.11 keV	4.30 keV

Future

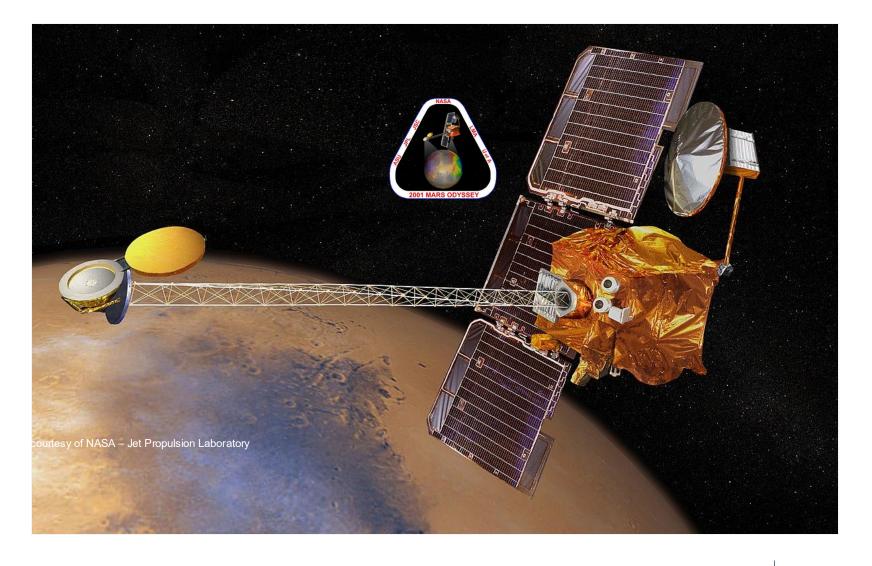
- The plan is to continue the scientific observations until the satellite will fail: the satellite will probably fail before the spectrometer!
- Re-entry in Earth's atmosphere and destruction in 2029?

²⁰⁵Bi peak energy resolution monitoring over time (and annealing cycles)





MARS Odyssey Mission





MARS Odyssey Mission

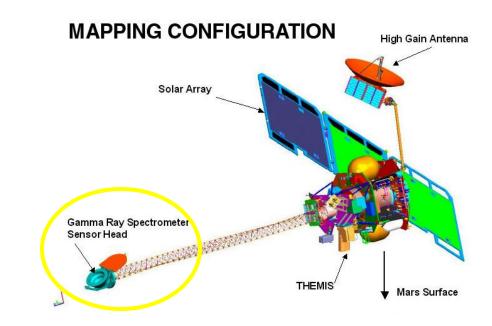
MARS Odyssey Mission

Launch Date: April 7, 2001

Arrival Date: October 23, 2001

3 instruments:

- **GRS Gamma-Ray Spectrometer**: measures how much hydrogen is present in the upper 3 feet of the planet's soil
- THEMIS THermal Emission Imaging System
- MARIE Mars Radiation Environment Expriment
- Mission: 2 years study of elemental composition and radiation on Mars
 - August 24, 2004: official end of MARS Odyssey's primary science mission.
 - Available flight system resource capabilities through the next 10 years: operations continue today as a communications relay for rovers and landers on Mars ("Spirit" and "Opportunity", "Phoenix" and "Curiosity").

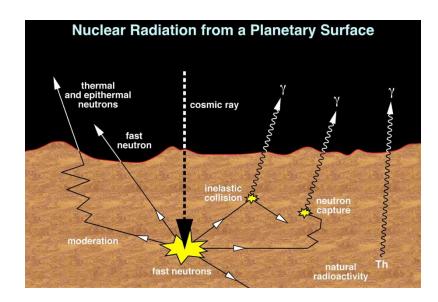


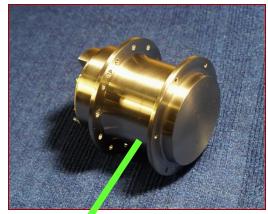
https://mars.nasa.gov/odyssey/index.cfm

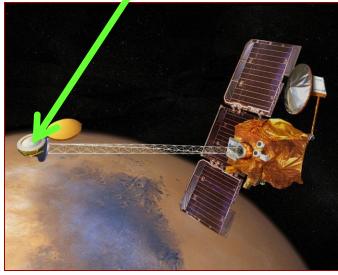


MARS Odyssey: focus on GRS

- The GRS instrument
 - 1.2 kg HPGe crystal in a Titanium capsule
 - Cooling through radiative cooler and thermal shield
- Martian soils elemental composition study using gamma-ray fluorescence thanks to "cosmic ray activation"



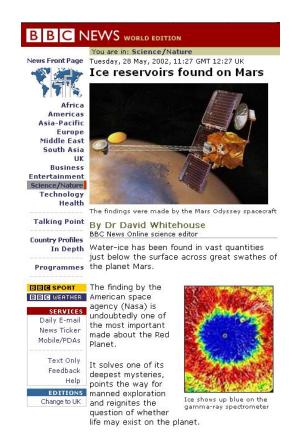




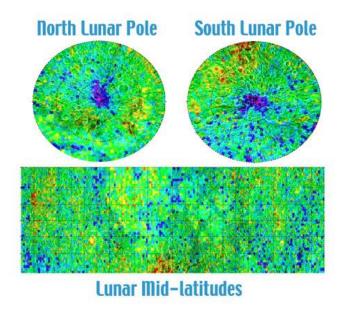


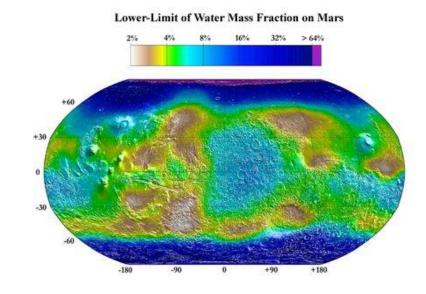
MARS Odyssey: results

- Major key accomplishment
 - 28 May 2002: Ice was found on Mars!



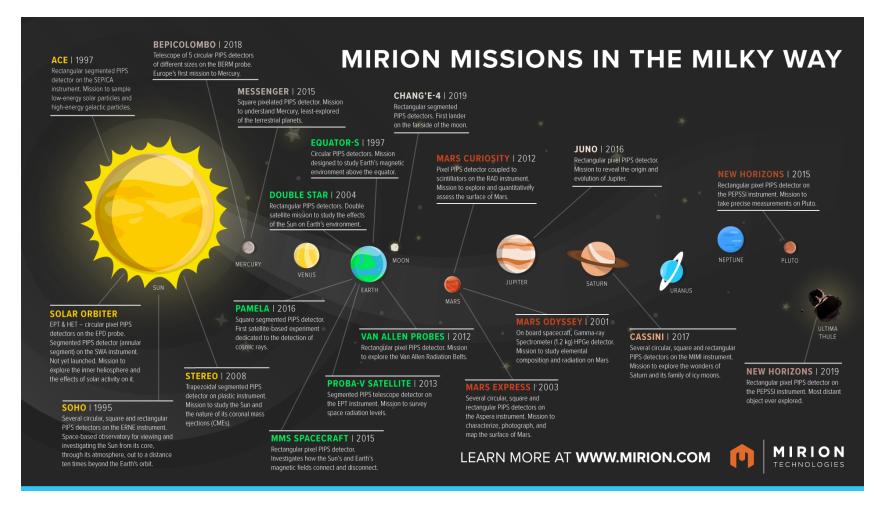
- GRS on board NASA's Mars Odyssey spacecraft have revealed more underground ice on the Red Planet than scientists expected
 - Confirmed the presence of water on Mars
 - Mapping of water on Mars







Mirion Space Mission



https://www.mirion.com/solutions/research-education/protecting-astronauts-in-space



Summary

- These detectors collectively advance fundamental research by:
- Enabling unprecedented energy resolution and ultra-low background performance
- Supporting rare-event searches and nuclear structure studies
- Allowing scalable arrays for large international experiments



Questions?



Thank you!



